

Original Research

Photocatalytic Degradation of Synthetic Organic Reactive Dye Wastewater Using GO-TiO₂ Nanocomposite

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Abstract

One of the major sources of organic pollution is textile dyes, which are also considered toxic and carcinogenic. Among these dyes, azo is one of the main hazardous dyes that cause skin problems and tumors. To remove these organic pollutants, conventional methods such as physicochemical, biological and mechanical treatments are employed currently. Photocatalysis, one of the latest physio-chemical methods for the removal of organic pollutants from effluents, is employed in this study. The present work focuses on the synthesis of graphene oxide (GO) using modified Hummer's method. This is followed by preparation of nanocomposite catalyst GO- titanium dioxide (TiO₂) using the ultra-sonication method. GO and GO-TiO₂ nanocomposite was characterized by X-ray diffractometry (XRD), Fourier transform infrared spectroscopy (FTIR) and scanning electron microscopy (SEM/HRSEM). The prepared nanocomposite was used as a catalyst in photocatalysis to treat dye-affected wastewater. The effect of time, dye concentration, catalyst dosage, and pH were studied for the removal of orange ME2RL by photocatalysis using synthesized GO-TiO₂, and the experiments revealed significant degradation of orange ME2RL dye. The catalyst was examined for recyclability five times and the results found for the 1st, 2nd, 3rd, 4th and 5th studies were 99.6, 99.2, 98.8, 98.3 and 98 percentages, respectively. The results show the possibility of using GO-TiO₂ nanocomposite for the effective treatment of organic azo dye-affected water by photocatalysis.

Keywords: preparation of GO-TiO₂ nanocomposites, removal of orange ME2RL, photocatalysis of reactive dye, reusability of GO-TiO₂ nanocomposites, treatment of dye-affected water

Introduction

Most of the organic dyes used in textile industries are highly carcinogenic. 25-35% of these dyes get

consumed during the textile dyeing process and the remaining portion of the dye is directly discharged into different environmental components as aqueous effluent. It is widely known that some azo dyes and degradation products such as benzidine, naphthalene, etc., released from textile industries cause severe health and environmental hazards [1].

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Many commercial azo dyes have stability greater than 2000 hrs in sunlight energy [1, 2]. Due to this high stability and high percentage of concentration, conventional methods are not sufficient in the degradation of reactive dyes, and it is difficult to remove these dyes from the water by conventional processes such as direct precipitation, separation, adsorption, etc. Also, these techniques are non-destructive, since they only convert the nonbiodegradable matter into sludge, giving rise to a new type of pollution needing a further treatment step [3]. These difficulties have led to the study of other effective methods. In the latest research articles, it has been suggested to employ photocatalytic degradation using a semiconductor catalyst. Heterogeneous photocatalysis is a very good alternative for purification of dye-containing wastewater. It is also cost-effective [4].

A photocatalyst is a substance which can modify the rate of chemical reaction using light irradiation. A wide array of photocatalysts is available for the degradation of undesirable environmental pollutants. Out of them, more studies have suggested that titanium dioxide and zinc oxide catalysts were most effective for the degradation of an organic pollutant under UV radiation [2, 5]. TiO_2 is a semiconductor material with a desirable band gap, which shows good catalytic activity to degrade organic pollutants. TiO_2 catalyst is used in air purification, wastewater treatment and hydrogen or oxygen conversions due to its high photosensitivity, chemical stability, desirable bandgap, strong oxidizing power, and low cost [1, 6]. TiO_2 also has some disadvantages like low response under visible light due to its short absorptive wavelength, a high rate of recombination of the photoinduced electron-hole pair and low utilization rate [2, 5, 7].

Graphene oxide (GO) is the best promoter for a TiO_2 -based photocatalyst and is considered a promising material for different applications owing to its excellent properties like aqueous processability, amphiphilicity, surface functionalizing ability, surface-enhanced Raman scattering and fluorescence quenching ability [8-11]. GO contains a range of reactive oxygen functional groups, making it suitable for forming a hydrogen bond or Van der Waals force with TiO_2 , and to create a wide number of electron-hole pair recombinations. Thermal treatment of GO can restore its electrical conductivity. Also, it increases photocatalytic activity [12-14].

In this work, the focus is given on using thermally treated GO to reduce the demerits of TiO_2 and to improve its photocatalytic ability so as to achieve higher rates of removal of organic reactive dye from wastewater.

Material and Methods

Chemicals Required

Chemicals used for the experiment were graphite powder (60 mesh), sulfuric acid (H_2SO_4), potassium

permanganate (KMnO_4), hydrogen peroxide (of 30% purity), sodium nitrate (NaNO_3), titanium di-oxide (TiO_2) and ethanol ($\text{C}_2\text{H}_5\text{OH}$). The required dyes and chemicals were purchased from K.M.P Dyes and Chemicals, Tirupur. All chemicals are of analytical reagent (AR) grade.

Graphene Oxide Synthesis

Graphene oxide can be synthesized by i) modified Hummer's method and ii) Improved Hummer's method [15, 16]. Modified Hummer's method is simple, effective and less time-consuming. Considering these advantages, graphene oxide was synthesized by a modified Hummer's method for our study.

Modified Hummer's Method

Concentrated sulfuric acid (H_2SO_4) of 100 ml was added to 2 g of graphite powder and the mixture was stirred for three hours in a 500 ml round bottom flask maintained at 350 to 450 RPM. Two grams of sodium nitrate was added to the flask and stirred for two hours. Potassium permanganate was added to the mixture at ice bath, which was maintained below 20°C and continuously stirred for eight hours at the same RPM. After stirring for eight hours, the color of the solution turned from black to dark green. The ice bath was removed and 200 ml of distilled water was added to the green color solution drop by drop using an addition funnel. The addition of water helps in terminating the reaction followed by the color change from green to brown. After the appearance of the color brown, 150 ml of water was added again continuously to the solution. After one hour of stirring, 15 ml of 30% hydrogen peroxide (H_2O_2) was added to the mixture to remove excess potassium permanganate (KMnO_4). Completion of the reaction was identified by the appearance of a golden yellow color [17, 18].

The obtained product was washed five times by using aqueous HCl solution (1:10) for the removal of unreacted graphite compound. Then the product was washed using distilled water until pH neutrality was obtained. Particle separation was carried out using a centrifuge working at 4000 RPM. The separated final product was dried at 60°C in a hot air oven and ground well.

Preparation of GO- TiO_2 Nanocomposite

20 mg of synthesized graphene oxide was added to 100 ml of distilled water and ultrasonically exfoliated in a bath sonicator (citizen digital ultrasonic cleaner) for 30 min to obtain a light-brown solution. 80 mg of TiO_2 was then added to the GO and stirred for 24 hours using a magnetic stirrer. After completion of the stirring process, the mixture was treated in a sonicator for 30 minutes with the temperature maintained at 45°C . This mixture was then thoroughly washed with distilled water several times to remove unreacted TiO_2 and then

washed five times again with ethanol. Particle separation was carried out using a centrifuge at 6000 RPM. The final product obtained after particle separation was then vacuum dried at 40°C using a desiccator, and the obtained grey colored product obtained is ground well [13, 19].

The grey color product thus obtained was thermally treated at 250°C for 4 hours using a furnace and then ground into a fine powder. The grey color compound then changes into black color on thermally treated with GO-TiO₂ nanocomposite powder.

Photocatalytic Experiment

A hexagonal-shaped ultraviolet multi-lamp photoreactor (Heber scientific) with 100 ml capacity made up of borosilicate glass having dimensions 35 cm × 2 cm (height × diameter) was used. The experiment was carried out at ambient temperatures. The photocatalytic activity of the photocatalyst was evaluated by decolorizing orange ME2RL. 10 mg of photocatalyst was dispersed into 50 mL aqueous solution containing 100 mg/l orange ME2RL dye. The mixture was stirred incessantly using an aerator under UV light. The concentration of Orange ME2RL was measured by using a UV-Vis spectrophotometer at an interval of 5 minutes.

Characterization Methods

The graphene oxide synthesized by modified Hummer's method and the heat-treated GO-TiO₂ composite were characterized by X-ray diffraction analysis (XRD) for crystalline nature testing, Fourier transform-infrared spectroscopy (FT-IR) for unknown functionality groups determination, scanning electron microscopy (SEM) and HRSEM with EDAX for morphology analysis and weight percentage of materials (GO-TiO₂) and UV-DRS analysis for band gap energy determination.

Results and Discussion

X-ray diffraction analysis was employed to check the crystalline nature of the graphite material. XRD analysis of graphite shows a sharp peak at 26.3° and interlayer spacing of nanosheets of about 0.334 nm as shown in Fig. 1(I-a).

The XRD pattern obtained for the synthesized GO nanoparticles by modified Hummer's method is shown in Fig. 1(I-b). The peak generated at 10.22° represents pure graphene oxide and the inter-layer distance (d-spacing) was calculated to be 0.853 nm. The final product obtained was brown in color when compared to the initial color of graphite, which is black. The synthesized product was confirmed to be graphene oxide by the literature study. Approximately 2.78 g of

GO was obtained by the modified Hummer's method.

The high angle and the sharp peak as expected for crystalline materials like graphite was obtained as illustrated in Fig. 1 (I-a) and post-treatment, high-angle peak shifted to low-angle peak as can be seen in Fig. 1 (I-b). This graph reveals that graphite was converted to graphene oxide.

The XRD characterization of TiO₂-GO nanocomposite is shown in Fig. 1(I-c). The anatase TiO₂ was obtained regardless of adding graphite oxide at the low preparation temperature. As the calcination temperature increased to 250°C, the peak at $2\theta = 25.2^\circ$ for the graphene oxide-TiO₂ samples increased in intensity, as is evident from the sharpening of the peak. This indicates that a higher calcination temperature is favorable for improving the crystallinity of TiO₂. These results suggest that the exfoliation of graphite oxide into a single-layer sheet (GO) was successfully achieved [7, 10, 11]. XRD patterns of GO-TiO₂ (Fig. 1(I-c)) suggests the pure anatase phase of TiO₂ (JPCDS card: 73-1764).

Fourier transform-infrared spectroscopy (FT-IR) was used to determine the functional group. FT-IR spectrum results for initial graphite and GO are shown in Fig. 1(II-a, b). Fig. 1(II-b) shows that synthesized GO has a peak at 1081 cm⁻¹, which can be attributed to the C-O bond, confirming the presence of an oxide functional group after the oxidation process [20]. The 1081 cm⁻¹ peak shows that graphite compound is oxidized successfully. The peaks in the range of 1630 cm⁻¹ to 1650 cm⁻¹ indicated that the C=C bond remained before and after the oxidation process. The absorbed water by GO is shown by a broad peak at 2885 cm⁻¹ to 3715 cm⁻¹, contributed by the O-H stretch from H₂O molecules. Fig. 1(II-a) shows the FT-IR result for raw material graphite, where carbonyl or other carbon and oxygen-based functional groups were not present in the material initially. This is supportive of the fact that GO is highly absorptive in nature and later it could be verified by its ability to become a gel-like solution [21].

Scanning electron microscopy (SEM) provides morphology and structure of nanomaterials. Fig. 2(a) shows the SEM image of the original graphite. It is apparently about the sheets being stacked together, and Fig. 2(b) shows the exfoliated graphene sheet, which confirmed that graphene sheets were exfoliated.

Morphology of the TiO₂-GO was also analyzed by high-resolution scanning electron microscopy (HRSEM) and EDAX. Fig. 2(c) shows HRSEM image for GO-TiO₂ at 5 μm magnification. It confirmed the platelets of GO-TiO₂ composites, along with large aggregated TiO₂ particles. The picture shows the TiO₂ nanoparticles deposited on a single graphene oxide sheet.

EDAX results from Fig. 3(a) are given in Table 1, which shows the presence of graphene oxide and titanium dioxide in the prepared nanocomposite. In the nanocomposite, carbon(C), oxygen (O₂), and

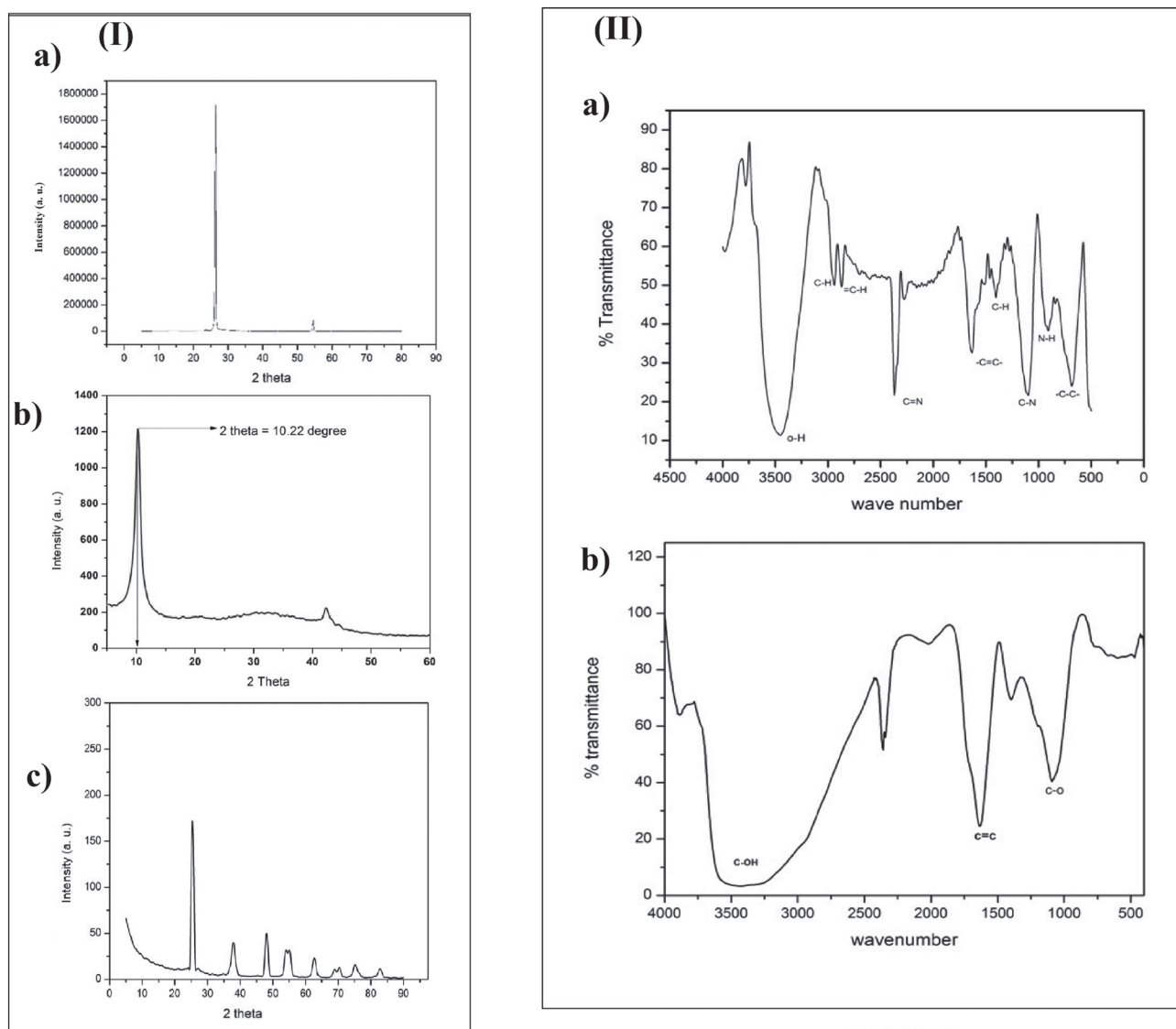


Fig. 1.(I) XRD pattern for a) graphite, b) synthesized graphene oxide (GO), c) TiO_2 -GO nanocomposite; (II) FT-IR spectrum of a) graphite and b) synthesized GO.

titanium (Ti) were present at the Wt% respectively of 7.43%, 26.53%, and 51.38%. The presence of gold (Au) 14.66% could be due to gold sputtering of the sample, increasing electrical conductivity [22, 23].

UV-visible diffuse reflectance spectroscopic (UV-DRS) analysis is the most widely used technique for determining absorbance, transmittance, and reflectance of powder samples and also used in the bandgap

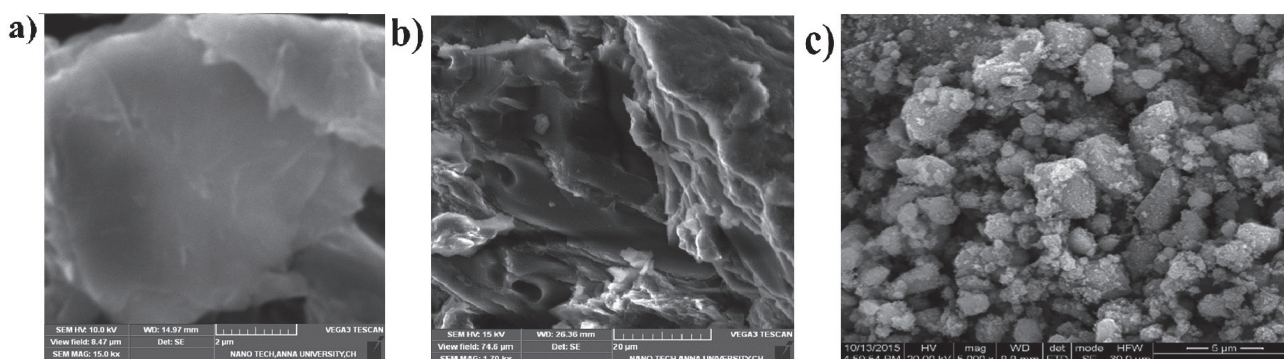
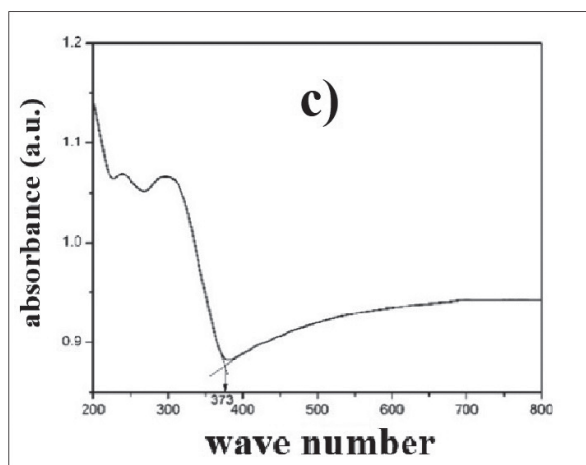
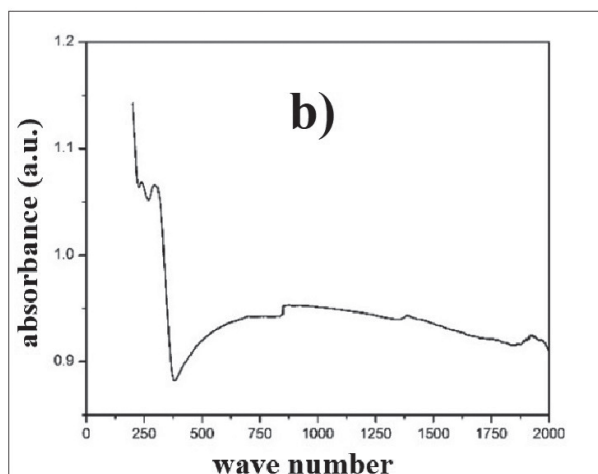
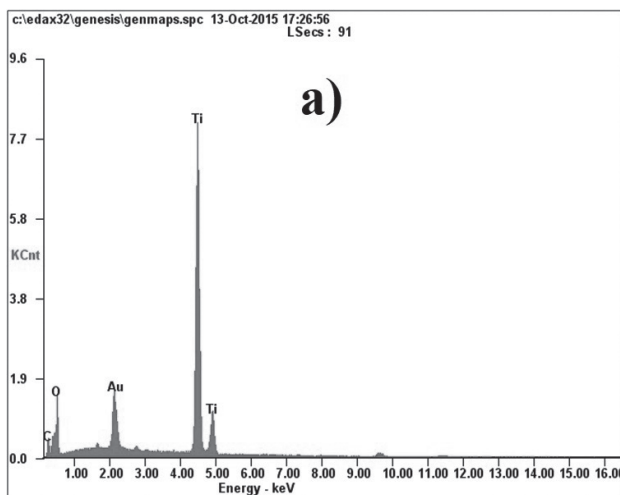


Fig. 2. a) SEM image of raw graphite, b) SEM image of graphene oxide, c) HRSEM image of GO-TiO_2 composite at 5 μm .

Table 1. Weight percentage of elements in nanocomposite.

Element	Wt%
Carbon (C)	07.43
Oxygen (O)	26.53
Titanium (Ti)	51.38

Fig. 3. a) EDAX graph of nanocomposite, UV- DRS analysis for b) GO-TiO₂ nanocomposite, c) cut-off wavelength.

calculation of the sample. UV-DRS analysis result of the GO-TiO₂ nanocomposite is shown in Fig. 3 (b) and (c).

Band Gap Energy for GO-TiO₂

The band gap energy is the smallest energy difference between the valence band and the conduction band. If a wide-band gap semiconductor like titanium dioxide is irradiated with light, excited electron-hole pairs result in chemical processes and can be employed in degradation of compounds by processes like photocatalysis. The performance of a photocatalyst under light irradiation depends mainly on band gap energy and light radiation, which must be sufficient to form electron-hole pairs. Band gap energy was calculated by the Planks-Einstein equation:

$$E = \frac{h * c}{\lambda}$$

...where 'E' is band gap energy, 'h' is Planks constant, 'c' is the speed of light and 'λ' the cutoff wavelength; and for GO-TiO₂ nanocomposite, which was calculated from UV-DRS data as λ = 373 nm, which is shown in Fig. 3(c).

By using the formula, band gap energy has been calculated as 3.32 eV. It can be found that GO-TiO₂ composites do not show obvious band gap energy narrowing [13]. The wide spectral range response of light source can be used more efficiently for the narrow band gap. The wide band gap confirmed that the prepared photocatalyst will perform better in a UV range of light source.

Removal of ORANGE ME2RL by Photocatalysis Using Synthesized GO-TiO₂

Effect of Time

The relationship between the percentage removal of the dye and irradiation time is shown in Fig. 4a). It is clearly seen that the rate of degradation increases with increases in irradiation time. Fig. 4a) shows that the percentage of degradation increases with increasing irradiation time at the constant dye concentration, catalyst dosage, and pH of 100 mg/L, 10 mg/ml, and 5.5 pH respectively. Irradiation time was studied between 2 min to 30 min. It can be observed that the maximum dye degradation of 99.65% can be achieved after 24 minutes of complete irradiation. This is because of the reason that when time increases, the chance of contact increases between dye and catalyst.

Effect of Dye Concentration

The effect of dye degradation has been studied at a constant dye concentration of 10 mg/l to 100 mg/l, at the catalyst dosage of 10 mg/50 ml, 5.5 pH and constant time 10 minutes. Percentage degradation decreases

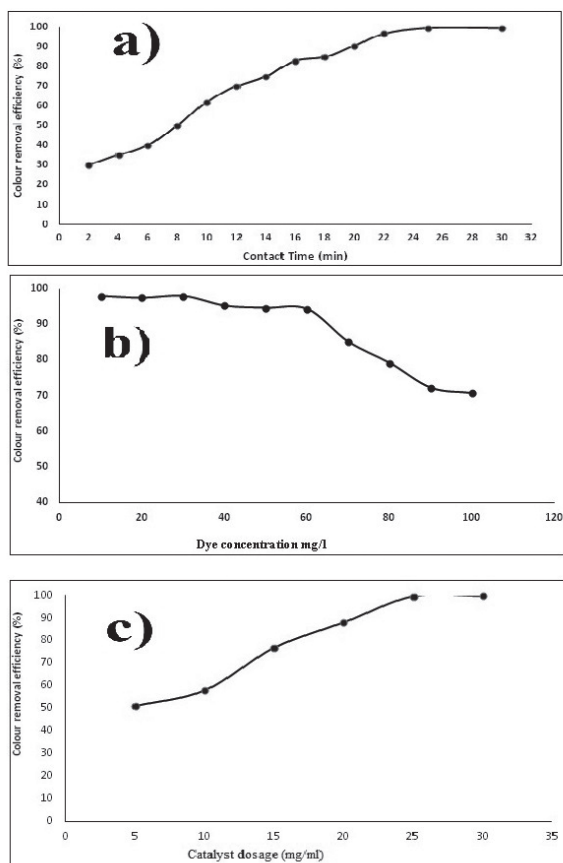


Fig. 4. a) Effect of time on dye degradation process, b) effect of dye concentration on dye degradation process, c) effect of catalyst dosage on color removal.

with increasing dye concentration, which is shown in Fig. 4b). This may be because, with increasing concentration, the number of active sites available on the catalyst becomes insufficient.

Effect of Catalyst Dosage

The effect of catalyst dosage on color removal from wastewater using Orange ME2RL dye was studied by varying the dosage of catalyst between 5 mg to 30 mg at constant pH of 5.5, 10 minutes contact time and 100 mg/L dye concentration. The relationship between the percentage removal of color and catalyst dosage is shown in Fig. 4c). It shows that the percentage of color removal increases with increasing catalyst dosage. It may be that with an increase in catalyst dosage, the number of active sites increases. Subsequently, the color removal percentage increases from 51% to 99.62% with the maximum percentage of color removal, using 25 mg of catalyst.

Effect of pH

Point of zero charge (pH_{ZPC}) is one of the important parameter of a photocatalyst. When the pH value of

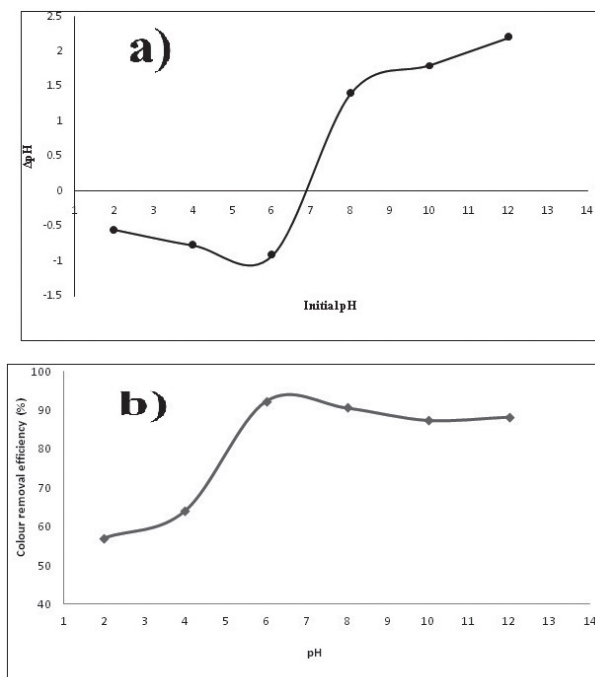


Fig. 5. a) pH of the point of zero charges of photocatalyst (GO-TiO₂), b) effect of pH in color removal.

the solution is higher than pH_{ZPC} , the surface of the photocatalyst becomes negatively charged and favours the adsorption of positively charged particles. In the same way, the photocatalyst will favour the adsorption of negatively charged particles in the solution with pH lower than the pH_{ZPC} . The pH at the point of zero charges (pH_{ZPC}) means the surface of adsorbent is neutral, i.e., it contains as much positively charged as negatively charged. pH_{ZPC} is calculated to find the favorable conditions of the process. Surface functions were studied by taking 50 mL of 0.01 M NaCl solutions in differently closed Erlenmeyer flasks [24]. The pH of the solution in each flask was adjusted to values of 2, 4, 6, 8, 10 and 12 by adding 0.1 M HCl or 0.1 M NaOH solutions. Then 0.15 g of catalyst was added to each flask, agitated in a shaker and allowed to stay for 48 hrs. The final supernatant pH value (pH_f) was noted. The difference between initial and final pH value ($\Delta pH = pH_{initial} - pH_{final}$) was plotted against $pH_{initial}$. The point of intersection of the resulting curve at with $\Delta pH = 0$ gives the value of pH_{ZPC} . Fig. 5a) shows that pH at the point of zero charges for the photocatalyst, GO-TiO₂. pH at the point of zero charges was determined as 6.8 ($pH_{ZPC} = 6.8$).

Below pH_{ZPC} , i.e., 6.8 pH, the surface of GO-TiO₂ nano composite become positively charged, resulting in the higher attraction of our anionic dye solution, and at pH values above 6.8, the percentage color removal will decrease for our negatively charged dye solution. A pH value less than the value of pH_{ZPC} is a favorable condition as the number of positively charged sites increases and favors the adsorption of negatively charged dye ions because of the electrostatic force of attraction and color

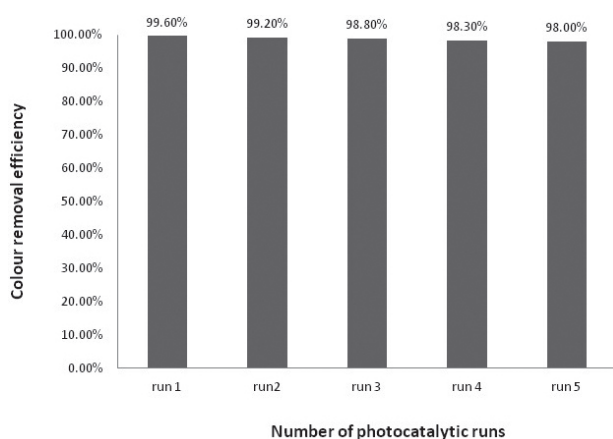


Fig. 6. Efficiency on re-usage of photocatalyst GO-TiO₂ nanocomposite.

removal 92.36% for synthetic dye solution was achieved at pH 6, which is shown in Fig. 5b) [24].

Recovery and Reuse of the Photocatalyst GO-TiO₂

The used photocatalyst (GO-TiO₂ nanocomposite) was recovered by using centrifugation. Then the recovered catalyst was washed several times by using ethanol and distilled water and then the recovered nanocomposite was again subjected to photocatalytic experiment. This process was continued for several numbers of run at constant pH 5.5, contact time 10 minutes, catalyst dosage 10 mg/mL and dye concentration 100 mg/L. The results obtained are shown in Fig. 6 mapping number of runs with the percentage color removal of Orange ME2RL dye. From Fig. 6 it can be observed that there is no significant decrease in the photocatalytic activity of photocatalyst, GO-TiO₂. Even after 5 runs, the color removal percentage of Orange ME2RL dye was around 98%, which reveals that the photocatalyst GO-TiO₂ has high stability and can be reused for real-time applications.

Conclusions

Graphene oxide was successfully synthesized from graphite powder by modified Hummer's method. GO-TiO₂ nanocomposite was also successfully prepared by using the ultra-sonication method. Characterization studies for both GO and GO-TiO₂ nanocomposite were done by XRD for determining crystalline nature; FTIR for determination of unknown functional groups; SEM and TEM for morphology test; EDAX test for calculating the percentage of materials present in the compound and UV-DRS analysis for the determination of band gap energy and photocatalytic ability.

The synthesized nanocomposite was employed as a catalyst to remove Orange ME2RL organic dye from synthetic wastewater by photocatalysis and also the

parameters pH, contact time, dye concentration, and catalyst dosage were varied and found that the highest color removal for 60 mg/l dye concentration was obtained at a catalyst dosage of 25 mg with contact time of 24 minutes and at a pH value of 6. The catalyst stability and reusability were studied. The color removal efficiency of the catalyst was found as 99.6, 99.2, 98.8, 98.3 and 98 percentages for the 1st, 2nd, 3rd, 4th and 5th cycles on reusing the catalyst. These studies conclude that the catalyst can be used for real-time applications.

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Conflict of Interest

The authors declare no conflict of interest.

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