

Original Research

Characterization and Analysis of the COD Chemical Composition in the Polymer-Containing Oil Production Wastewater

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Abstract

The analysis of the composition of chemical oxygen demand (COD) can provide a theoretical basis for the design of an efficient wastewater treatment process. In this study, the gradient membrane molecular weight division method was selected to create the COD fingerprint of the oil production wastewater. The chemical components and concentrations of the organic pollutants in the wastewater were analysed by gas chromatography-mass spectrometry, and the structures were qualitatively analysed by UV-Vis. Results showed that the types of aromatic hydrocarbons decreased from 163 to 96 in the advanced wastewater treatment, the types of straight-chain hydrocarbon organics were increased from 17 to 25, which changed from C14–C30 to C14–C38. By contrast, the total concentration of COD was decreased by 80.5% (from 237.5 mg/L to 46.3 mg/L). The organic pollutants in the wastewater were mainly aromatic hydrocarbons and straight-chain alkanes. The results also indicated that the removal of the petroleum macromolecules and soluble organics will be necessary for the treatment of the polymer-containing oil production wastewater.

Keywords: polymer-containing oil production wastewater, gradient membrane molecular weight division method, chemical oxygen demand, aromatic hydrocarbons

Introduction

Polymer-flooding wastewater whose direct discharge seriously affects the environment has a complex composition and poor biodegradability [1]. Chemical oxygen demand (COD) is a widely used important

indicator reflecting the concentration of organics in wastewater. However, hazardous substances, such as tiny amounts of aromatic hydrocarbons dissolved in water, are independent of COD. These substances can pollute the aquatic organisms and threaten human health when discharging into the sea and surrounding environment [2]. Therefore, a qualitative and quantitative analysis of the specific pollutants in wastewater, especially those affecting the COD of wastewater, should be conducted.

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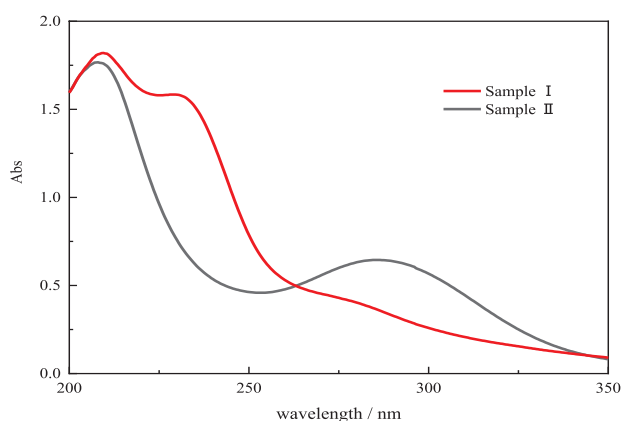


Fig. 2. UV-Vis absorption spectra of sample.

thereby resulting in the spectral shift in the spectrum. Goncalves [23] used zoom to expand the spectrum. The phenomenon that the peaks of maximum intensity were shifted was observed, which was typical in the case of temperature changes and did not affect the resolution of the curve in MCR-ALS.

Distributions of COD Based on Gradient Membrane Separation

Gradient membrane separation is an effective method for investigating the distribution of the molecular weight of pollutants. Continuous research on the distribution of molecular weight of pollutants may greatly aid in efforts towards the improvement of the wastewater treatment technology. In this study, COD was selected as a representative index because it is a reliable metric for evaluating the degree of pollution of water samples. After the microfiltration and ultrafiltration separation, the COD value of each molecular weight range was obtained by detecting and analyzing samples I and II of wastewater. This task was accomplished by comparing the COD value of each molecular weight range to the total COD value of the oily wastewater or external wastewater treated by electrochemical advanced oxidation to obtain the percentage of COD values that fell within each molecular weight range.

The oily wastewater in this experiment was from the end of the wastewater treatment system of the terminal plant. Table 1 illustrates that the oil concentration in the wastewater was relatively low (only 15.3 mg/L). The crude oil in this area belongs to the heavy oil product, which is likely to cause serious emulsification due to high-speed movement during oil extraction and oil-water separation. The wastewater contains residual polymers and residues, such as demulsifiers and water cleaners added in the oil-water separation treatment, which have little concentration in wastewater but are easily adsorbed inorganic and organic particles. The petroleum hydrocarbons are nonpolar substances that are almost insoluble in water and can be adsorbed on some nonpolar organics in wastewater.

The experimental results indicated that the high COD value in wastewater was the result of the superposition of different molecular weight pollutants. Fig. 3a) shows that the total measured COD of water sample I was 237.5 mg/L. The COD value of the molecular weight of over 0.45 μ m accounted for 21.98% of the total COD. The lowest COD value originated from settleable particles of the molecular weight that ranged between 5 kDa and 0.45 μ m and contained residual polymers and organic chemicals, thereby accounting for 8.42% of the total COD. The COD of the molecular weight that ranged between 1 kDa and 5 kDa was 32.9 mg/L, thereby accounting for 13.89% of the total COD. The COD of substances with a molecular weight of less than 1 kDa, defined as soluble micromolecules (or molecular fragments), was the highest, which accounted for 55.71% of total COD. Therefore, the pollutants with a molecular weight of over 0.45 μ m and less than 1 kDa in wastewater greatly contribute to the COD. Fig. 3b) shows that the COD value of the molecular weight over 0.45 μ m accounted for 22.03% of the total COD. The COD of the components with a molecular weight less than 1 kDa accounted for 54.21% of the total COD. These two types of pollutants greatly contributed to the total COD. The pollutants mainly come from

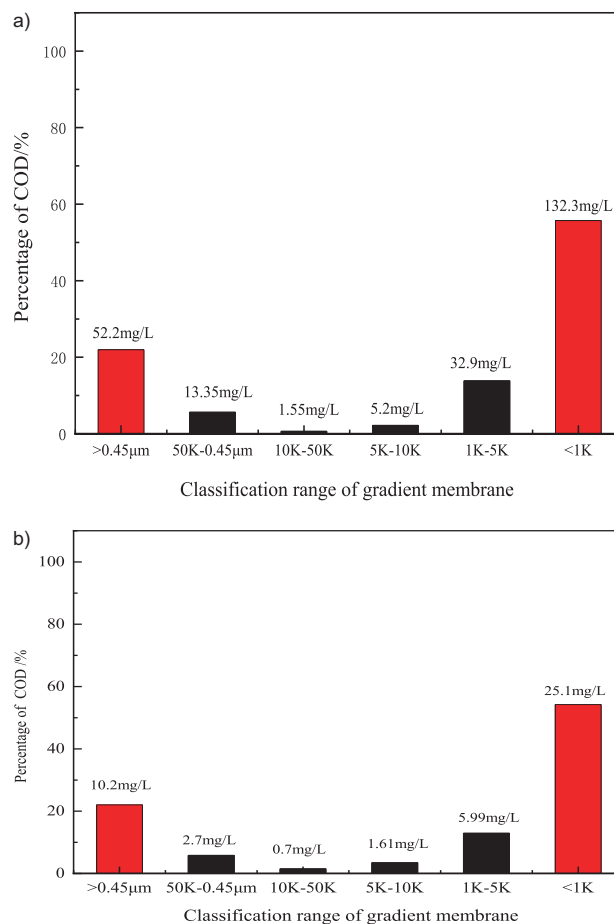


Fig. 3. COD distribution of water samples after gradient membrane separation (a- Sample I; b- Sample II).

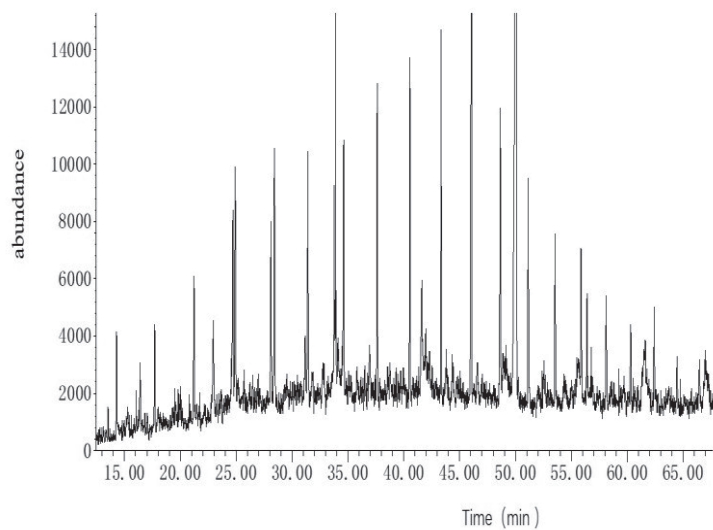


Fig. S2. Sample I alkanes.

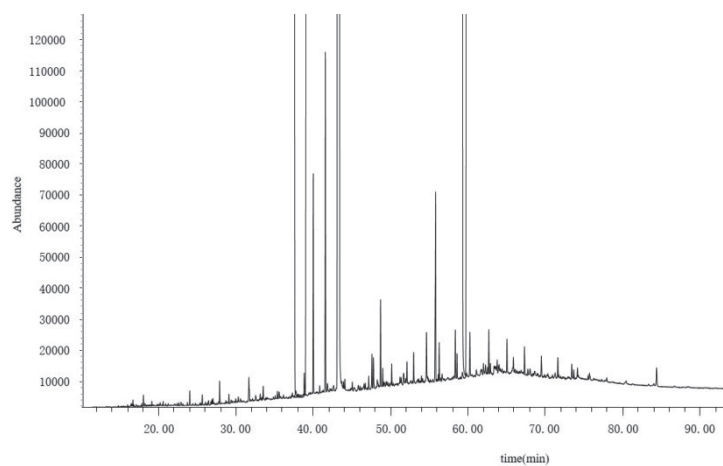


Fig. S3. Sample II aromatic hydrocarbons.

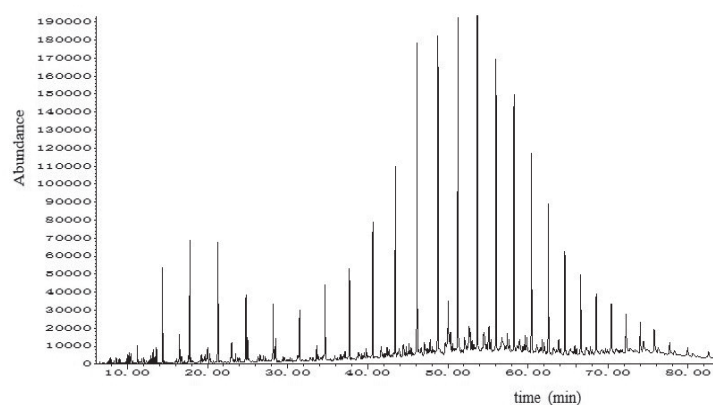


Fig. S4. Sample II alkanes.