

Original Research

Optimizing Three Kinds of Coagulants Using Plackett-Burman and Response Surface Methodology for Phosphorus Removal from Domestic Sewage

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Abstract

This study compounds three types of coagulants (AlCl_3 , FeCl_3 , $\text{Fe}_2(\text{SO}_4)_3$) with promising effects on TP removal of domestic sewage. The optimum conditions for TP removal using compounded coagulants are determined by Plackett-Burman (P-B) design, steepest ascent, and Box-Behnken design. The adequacy of the quadratic regression model is evaluated by analysis of variance (ANOVA). Results show that initial pH, AlCl_3 , and $\text{Fe}_2(\text{SO}_4)_3$ are the significant factors for TP removal. F-test, P-value ($\text{Prob}>F$), coefficients R^2 , coefficient of variation, and adequate precision analysis demonstrated the goodness of fit for the regression model. The optimized conditions for TP removal determined by the response surface methodology are initial pH 5.2, AlCl_3 45 mg/L, and $\text{Fe}_2(\text{SO}_4)_3$ 51 mg/L, respectively. The experimental TP removal efficiency (82.89%) agrees with the predicted response value (81.99%), thereby validating the feasibility of the model. Compared to single coagulants (AlCl_3 , FeCl_3 , $\text{Fe}_2(\text{SO}_4)_3$), the compounded coagulants demonstrate 3.29%, 7.59%, and 15.19% higher for TP removal; and 10.1%, 3.0%, and 10.3%

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higher for COD_{Cr} removal. In addition, the compounded coagulants also alleviate the potential hazards to human health due to the dosage decrease of aluminium salt coagulants.

Keywords: domestic sewage, phosphorus removal, Plackett-Burman, response surface methodology

Introduction

In recent years, the total discharge of domestic sewage in rural areas is increasing all over the world. Many rural areas lack sewage treatment facilities, which leads to a large amount of domestic sewage directly entering local water bodies without any treatment. For example, in the remote areas of Iran, less than 0.2% of the residents have a sanitary wastewater treatment system [1]. Paruch and Maehlum et al. (2011) pointed out that in rural areas of Norway, only 12% of the wastewater was collected and only 4% was treated [2]. At present, the domestic sewage treatment in rural areas of China is less than 30%. Gao et al. (2012) pointed out that the rural areas, which account for nearly 90% of the land area of China, lack drainage and sewage treatment facilities. About 96% of rural village sewage directly enters the water bodies, and more than 100 million people suffer from drinking water pollution [3]. It is well known that human excrement, detergents, and other materials in domestic sewage contain large amounts of phosphorus. According to related studies, phosphorus content in water that exceeds 0.02 mg/L will cause eutrophication pollution [4], which not only threatens aquatic organisms but also affects human health.

The current treatment methods for phosphorus wastewater mainly include biological treatment, chemical precipitation, artificial wetlands, adsorption, crystallization, and the ion exchange method, etc. Specifically, chemical precipitation, is widely used for wastewater phosphorus removal due to its high phosphorus removal efficiency and simple operation, as well as high impact resistance. However, it still encounters several drawbacks, such as large dosage consumption, high cost, and secondary contamination. Accordingly, current research concentrates on developing phosphorus removal coagulants and optimizing technical parameters [5-8]. The measures mentioned above evidently reduced coagulants dosage, production cost, and increased phosphorus removal effects. However, coagulant performance was affected by many factors, hence it was really a problem how to simply and quickly screen key influencing factors and make further optimization. When a great number of process parameters are involved, the statistics-based experimental designs are usually used in different fields, such as agriculture, biochemistry, or medicine [9-10]. Therefore, a statistical method is the first choice in terms of optimization.

A Plackett-Burman (P-B) experiment is able to identify major factors among multiple technical variables, thus eliminating insignificant variables and further optimizing the significant variables [9]. In the steepest ascent method, the gradient direction of the experimental

value is taken as the ascent direction, and the variable step is determined based on the value of every factor, thereby rapidly and economically approaching the optimal value [11]. Furthermore, the response surface methodology (RSM) is effective for identifying the optimal conditions for a multi-variable system [12]. At present, the application of the RSM for coagulant optimization is mainly focused on single coagulants such as poly-aluminum chloride [13] and Al₂(SO₄)₃ [14]. It is noteworthy that the use of a combination of P-B screening, steepest ascent, and RSM for compounded coagulants optimization has not yet been well documented.

Based on the preliminary results of single-factor experiments from our group, three types of coagulants with promising effects on COD_{Cr} and TP removal were compounded. P-B screening was used to determine the major factors influencing coagulant compounding. RSM was performed to further optimize the key factors for the compounding of three coagulants, thereby enabling the application of the compounded coagulants in TP removal and COD_{Cr} removal for rural domestic sewage.

Material and Methods

Raw Wastewater

Raw wastewater was taken from a wastewater intake of Chengdu Branch, Chinese Academy of Sciences, and the COD_{Cr} value ranged 426-626 mg/L; TP ranged 8.9-11.2 mg/L. The values of COD and TP concentration of the raw wastewater used in this study were 536±20 mg/L and 9.0±0.2 mg/L, respectively.

Chemicals

AlCl₃ (≥99% purity) was purchased from Tianjin Kemiou Chemical Reagent Co., Ltd., China; FeCl₃ (≥97% purity) was purchased from Tianjin Meilin trade Co., Ltd., China; and Fe₂(SO₄)₃ (≥99% purity) was purchased from Aladdin Industrial Corporation in Shanghai, China. Other chemicals were all purchased from China.

Experimental Procedure

Based on the single-factors experimental results, 1000 mL of raw wastewater was added into a 1-L beaker, and liquid coagulants of AlCl₃, FeCl₃, and Fe₂(SO₄)₃ were added for TP and COD_{Cr} removal. The following reaction conditions were employed: rapid stirring (350 rpm) time 30 s, medium stirring speed 120-150 rpm, medium stirring time 15 min, and settling time 30 min. The initial pH of the wastewater was

Table 1. Range of different factors investigated by the P-B design.

Symbols	Variables	Levels	
		-1	1
X ₁	AlCl ₃ (mg/L)	33	44
X ₂	FeCl ₃ (mg/L)	33	44
X ₃	Fe ₂ (SO ₄) ₃ (mg/L)	33	44
X ₄	pH	5	7
X ₅	Rapid stirring (350 rpm) time (s)	30	60
X ₆	Medium stirring speed (rpm)	120	150
X ₇	Settling time (min)	30	40
X ₈	Medium stirring time (min)	15	20
X ₉	Virtual factors	/	/

adjusted with H₂SO₄ (1 mol/L) or NaOH (1 mol/L), according to the experimental requirement. After that, the supernatant of wastewater was sampled for determining TP and COD_{Cr}. Throughout the experimental period, the stirring operation was performed by a coagulation test agitator Jar Tester (ZR4-6) from Zhongrun Water Co., Ltd., China.

Plackett-Burman Design

According to the literature [15] and the single factors experiment results, the critical parameters that affect phosphorus removal were screened by P-B design.

In the present study, 12 groups of experiments were conducted with eight variables (AlCl₃, FeCl₃, Fe₂(SO₄)₃, pH, mixing time, stirring speed, settling time, and stirring time) using P-B design. The variables, low (-1) and high (+1) levels were shown in Table 1. The regression analysis

was carried by (SPSS) software, and the model was as follows:

$$Y = \beta_0 + \beta_1 X_1 + \beta_2 X_2 + \beta_3 X_3 + \beta_4 X_4 + \beta_5 X_5 + \beta_6 X_6 + \beta_7 X_7 + \beta_8 X_8 \tag{1}$$

...where Y represents response values (the removal efficiency of TP and COD_{Cr}); β₀, β₁, β₂, β₃, β₄, β₅, β₆, β₇, and β₈ represent regression coefficient; and X₁, X₂, X₃, X₄, X₅, X₆, X₇, and X₈ represent the code value of the variable.

Path of the Steepest Ascent Experiments

The regression equation of RSM can reflect the fully approximate real situation only when the variables in the neighborhood regions close to the highest point of the response surface. Hence, the central point of actual levels of variables should be determined before conducting the Box-Behnken experiments. Based on P-B experimental results, the path of the steepest ascent experiment was performed. The direction change and the step size range were designed as shown in Table 5.

Box-Behnken Design

Response surface methodology (RSM) was applied to optimize the three most significant factors (pH, AlCl₃, and Fe₂(SO₄)₃) identified by the P-B design. A set of 17 experiments was performed using the Box-Behnken design (Table 6). A second-order polynomial model fitted to the experimental data was developed and could be described by the following equation:

$$R(\%) = \beta_0 + \beta_1 A + \beta_2 B + \beta_3 C + \beta_{11} A^2 + \beta_{22} B^2 + \beta_{33} C^2 + \beta_{12} AB + \beta_{13} AC + \beta_{23} BC \tag{2}$$

Table 2. P-B experimental design and response values.

Run	X ₁	X ₂	X ₃	X ₄	X ₅	X ₆	X ₇	X ₈	X ₉	TP removal efficiency (%)	COD _{Cr} removal efficiency (%)
1	1	-1	1	1	-1	1	1	1	-1	60	32.2
2	-1	1	1	1	-1	-1	-1	1	-1	55	36.1
3	-1	-1	-1	-1	-1	-1	-1	-1	-1	68	56.3
4	-1	-1	1	-1	1	1	-1	1	1	75	52
5	-1	1	1	-1	1	1	1	-1	-1	81	53.5
6	1	1	1	-1	-1	-1	1	-1	1	85	59.7
7	1	-1	-1	-1	1	-1	1	1	-1	78	58.5
8	1	1	-1	1	1	1	-1	-1	-1	55	28.7
9	1	1	-1	-1	-1	1	-1	1	1	75	54.6
10	1	-1	1	1	1	-1	-1	-1	1	52	30.6
11	-1	1	-1	1	1	-1	1	1	1	50	35.5
12	-1	-1	-1	1	-1	1	1	-1	1	44	33.7

...where R represents response (namely TP removal efficiency), β_0 represents the offset term, and β_1 , β_{ii} , and β_{ij} are the regression coefficients of the first-order main effect, the second-order main effect, and interaction effect, respectively.

Validating the Experimental Model

The optimized conditions of compounded coagulants for TP removal were determined by the RSM, and the feasibility of the statistical model was validated under optimum conditions. Also, COD_{Cr} removal efficiency was investigated. As a control, the removal efficiency of TP and COD_{Cr} with single coagulant alone was evaluated under the same experimental conditions.

Analytical Methods

COD_{Cr} and TP concentration were determined by procedures given in the standard methods [16] and pH was determined by a portable BJ-260 pH meter (Shanghai INESA Scientific Instrument Co., Ltd., China). The calculation and statistical analysis were performed using (SPSS) 19.0, Origin 7.5, and Design-Expert 8.05 software.

Results and Discussion

Screening of Significant Variables Using P-B Design

Three out of eight variables – namely FeCl₃, Fe₂(SO₄)₃, and pH – are identified as having a significant effect on TP and COD_{Cr} removal efficiency based on P-B experiments. The corresponding responses are shown in Table 2. In terms of TP and COD_{Cr} removal efficiency, regression analysis is performed using SPSS software, and the results are shown in Tables 3 and 4, respectively. A multiple-variable linear regression equation is obtained. Specifically, the regression equation of TP removal is as follows:

$$Y = 0.648 + 0.027X_1 + 0.02X_2 + 0.032X_3 - 0.122X_4 + 0.003X_5 + 0.00215X_6 + 0.015X_7 + 0.007X_8 \quad (3)$$

A P-value less than 0.05 ($p = 0.018$) indicates that the model is significant. The correlation coefficient R^2 (0.996) and adjusted correlation coefficient (0.978) suggest a high degree of fit of the model. The standard error of the estimate is 2.04%, indicating good reliability and accuracy of the P-B experiment. The regression equation of COD_{Cr} is as follows:

$$Y = 0.443 - 0.002X_1 + 0.004X_2 - 0.003X_3 - 0.115X_4 - 0.012X_5 - 0.018X_6 + 0.012X_7 + 0.005X_8 \quad (4)$$

Table 3. Regression analysis of TP removal.

Symbols	DF	t value	P value
X ₁	1	4.525	0.046*
X ₂	1	3.394	0.077
X ₃	1	5.374	0.033*
X ₄	1	-20.648	0.002**
X ₅	1	0.566	0.629
X ₆	1	0.283	0.804
X ₇	1	2.546	0.126
X ₈	1	1.131	0.375
X ₉	1	-2.263	0.152
Model	9		0.018*
Residual	2		
Sum	11		

Note: *significant ($p < 0.05$); **extremely significant ($p < 0.01$)

A P-value less than 0.05 ($p = 0.01$) indicates that the model is significant. The correlation coefficient R^2 and adjusted correlation coefficient are 0.998 and 0.988 respectively, which suggest a high degree of fit of the model. The standard error of the estimate is 1.33%, indicating the good reliability and accuracy of the P-B experiments.

A P-value less than 0.05 indicates a significant influence of the factors on TP and COD_{Cr} removal, and that they can be used for further optimization. From the regression analysis shown in Table 3, it can be seen that pH (0.002) is the most significant factor for TP removal; followed by Fe₂(SO₄)₃, (0.033), and

Table 4. Regression analysis of COD_{Cr} removal.

Symbols	DF	t value	P value
X ₁	1	-0.606	0.606
X ₂	1	1.038	0.408
X ₃	1	-0.692	0.560
X ₄	1	-29.802	0.001**
X ₅	1	-2.985	0.096
X ₆	1	-4.758	0.041*
X ₇	1	3.201	0.085
X ₈	1	1.384	0.301
X ₉	1	0.173	0.879
Model	9		0.010*
Residual	2		
Sum	11		

Note: *significant ($p < 0.05$); **extremely significant ($p < 0.01$)

Table 5. Design and results of steepest ascent experiments.

Run order	AlCl ₃ (mg/L)	Fe ₂ (SO ₄) ₃ (mg/L)	pH	TP removal efficiency (%)
1	39	39	7	51.7
2	41	42	6.5	54.9
3	43	45	6	73.5
4	45	48	5.5	81.3
5	47	51	5	79

AlCl₃ (0.046). Among the three variables, pH has a negative effect on TP removal, while an increase of AlCl₃ and Fe₂(SO₄)₃ concentration shows positive effects on TP removal. From Table 4 it can be observed that the main factor influencing COD_{Cr} removal is pH (0.001), followed by stirring speed (0.041). Both factors show negative effects, and a low level of each factor would benefit COD_{Cr} removal. Since the present study primarily focuses on TP removal, therefore, the variable stirring speed is excluded. All factors with insignificant effects

on TP and COD_{Cr} removal are neglected. RSM design is then performed so as to further determine the optimal pH, AlCl₃, and Fe₂(SO₄)₃ concentrations. Taking the removal efficiency of TP, COD_{Cr}, and economic cost of coagulants into consideration, the following experimental conditions were employed: mixing time of 30 s, rotating speed 120 r/min, stirring period of 15 min, settling time of 30 min, and FeCl₃ dosage of 44 mg/L.

Center Point Determination Using the Steepest Ascent Design

From Table 5, it is obvious that experiment No. 4 shows a higher TP removal efficiency than Nos. 3 and 5. The relatively low TP removal efficiency of experiment No. 3 may be due to the insufficient dosage of coagulants and non-ideal initial pH for TP removal. In terms of experiment No. 5, although the amount of coagulants is larger than in No. 4, single-factor analysis shows that AlCl₃ and Fe₂(SO₄)₃ exhibited poor TP removal performance under low pH conditions (data not shown). Therefore, the optimal conditions for TP removal using compounded coagulants should be between Nos. 3 and 5.

Table 6. Coded levels of three independent variables and Box-Behnken design matrix.

Factors	Variables	Levels		
		-1	0	1
A	Initial pH	5	5.5	6
B	AlCl ₃ (mg/L)	43	45	47
C	Fe ₂ (SO ₄) ₃ (mg/L)	45	48	51
Run order	Coded levels of variables			Response-TP removal efficiency (%)
	A	B	C	
1	1	0	-1	68.3
2	0	0	0	78.4
3	0	-1	1	79.5
4	0	-1	-1	68.6
5	0	0	0	78.4
6	1	0	1	71.8
7	-1	0	1	81.8
8	0	0	0	78.7
9	0	0	0	77.1
10	-1	1	0	76.5
11	0	0	0	77
12	-1	-1	0	75.8
13	1	1	0	70.5
14	1	-1	0	70.2
15	-1	0	-1	70.6
16	0	1	1	82.3
17	0	1	-1	76.7

Table 7. Analysis of variance (ANOVA) for the quadratic regression model.

Source	Sum of squares	DF	Mean square	F value	Prob>F
Model	311.17	9	34.57	15.81	0.0007**
A	71.40	1	71.40	32.66	0.0007**
B	17.70	1	17.70	8.10	0.0249*
C	121.68	1	121.68	55.65	0.0001**
AB	0.04	1	0.04	0.018	0.8962
AC	14.82	1	14.82	6.78	0.0352*
BC	7.02	1	7.02	3.21	0.1162
A ²	72.87	1	72.87	33.33	0.0007**
B ²	1.10	1	1.10	0.50	0.5020
C ²	1.70	1	1.70	0.78	0.4075
Residual	15.31	7	2.19		
Lack of fit	12.72	3	4.24	6.55	0.0505
Error	2.59	4	0.65		
	326.47	16			

Note: *significant ($p < 0.05$); **extremely significant ($p < 0.01$)

Experiment No. 4 is then used as the central point of the response surface design.

Optimizing with Box-Behnken Design

The optimal levels of the three significant variables are determined based on RSM, and the response values (TP removal efficiency) are listed in Table 6. The statistically quadratic regression model for TP removal efficiency (R1) in terms of coded factors is as follows:

$$R1(\%) = 77.92 - 2.99A + 1.49B + 3.90C - 0.10AB - 1.93AC - 1.33BC - 4.16A^2 - 0.51B^2 - 0.63C^2 \quad (5)$$

...where A, B, and C codes represent the initial pH, $AlCl_3$, and $Fe_2(SO_4)_3$ concentrations, respectively.

In order to identify the quadratic regression model, variance analysis is performed using Design Expert 8.05 software, and the results are shown in Table 7. It can be seen that the model P-value (Prob>F) is 0.0007, and the lack of fit term P-value is 0.0505, which suggests a significant regression and an insignificant lack of fit for the model. The correlation coefficient R^2 (0.9531) of the model shows that 95.31% variability in the response can be explained by this model. The model coefficient of variation (CV) value is $1.96\% < 10\%$, indicating that Box-Behnken test has good reliability and accuracy. Adequate precision (Adep) is defined as a measurement of the experimental signal-to-noise ratio [17]; adequate precision exceeded 4, usually indicating that the model will give reasonable performance in prediction [18]. The test precision is $12.146 > 4$, suggesting high reliability of

the equation and validating the effectiveness of the model for predicting test results [19]. P-value < 0.05 is considered a significant variable. Specifically, the first-order term A, B, and C, second-order term A^2 , and interaction term AC are significant variables, while AB, BC, B^2 , and C^2 are not significant. The optimal conditions for TP removal predicted by the regression model are $AlCl_3$ 45 mg/L, $Fe_2(SO_4)_3$ 51 mg/L, and pH 5.2, respectively.

Response surface graphs based on the fitted quadratic polynomial equation are plotted to reveal the relationship between variables $AlCl_3$, $Fe_2(SO_4)_3$, pH, and the response (TP removal efficiency). Results show that initial pH, $AlCl_3$ concentration, and $Fe_2(SO_4)_3$ concentration are key factors for TP removal of domestic sewage. Keeping the $Fe_2(SO_4)_3$ coding value as 0 makes the initial pH and $AlCl_3$ coding values vary in the range of (-1, 1), their influence on TP removal efficiency is shown in Fig. 1a). When the pH coding value is between -1 and 0, i.e., pH between 5 and 5.5, the TP removal efficiency increased with increasing pH and slightly decreased when the pH is above 5.5. According to the multi-order binomial regression equation obtained from the response surface model, AB has negative effects (-0.1 AB) on TP removal. When pH exceeded a certain range, the removal effects decreased. Therefore, with a pH coding value within (-1, 0) and $AlCl_3$ within (0, 1), an increase of $AlCl_3$ concentration is beneficial for TP removal.

When the coding value of $AlCl_3$ is 0, the influences of initial pH and $Fe_2(SO_4)_3$ on TP removal and their interaction are shown in Fig. 1b). As pH increased from 5 to 5.5, TP removal efficiency increased with increasing $Fe_2(SO_4)_3$ concentration and then declined when pH exceeded 5.5. The P-B experimental results indicate that

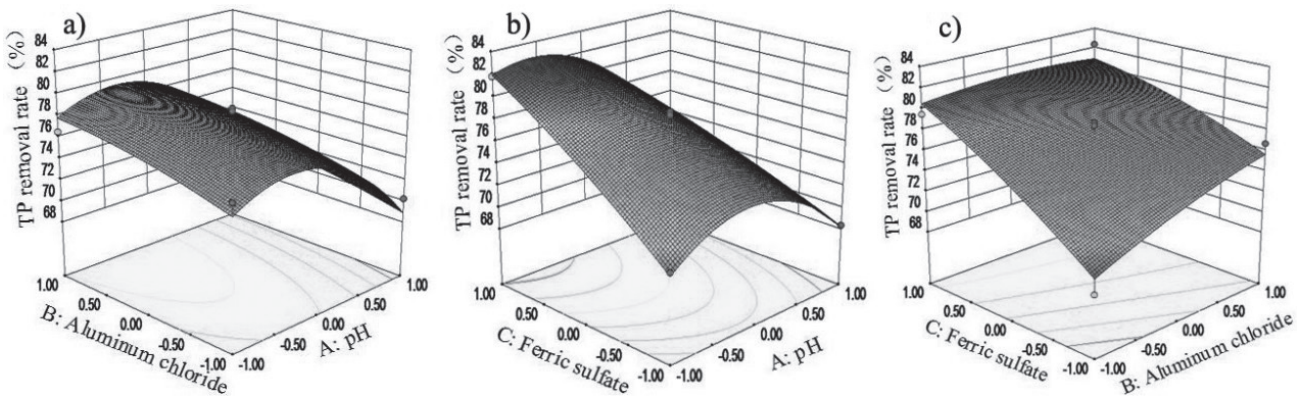


Fig. 1. Three-dimensional response surface plots for TP removal: a) effect of aluminum chloride dosage and initial pH on TP removal, b) effect of ferric sulfate dosage and initial pH on TP removal, and c) effect of ferric sulfate dosage and aluminum chloride dosage on TP removal.

initial pH (A) and $Fe_2(SO_4)_3$ (C) play a significant role on TP removal and $pH(A) > Fe_2(SO_4)_3(C)$. According to the multi-order binomial regression equation obtained from the response surface model, AC (-1.93) has a negative effect on TP removal. It can be speculated that, in order to improve TP removal efficiency, the first choice should be reducing the initial pH of the sewage. Hence, increasing $Fe_2(SO_4)_3$ concentration can promote TP removal when keeping the initial pH of sewage at 5.5.

Fig. 1c) shows the influence of $Fe_2(SO_4)_3$ and $AlCl_3$ on TP removal when the pH coding value was 0. With pH at 5.5, TP removal efficiency increased gently with an increase in the two types of coagulants. Different coagulants have various performances for TP removal. As reported, the two types of coagulants would be hydrolyzed into different polynuclear hydroxyl complexes in aqueous solution with long line shape structures. For example, $Fe_2(OH)_2^{4+}$, $Fe_3(OH)_4^{5+}$, $Fe_5(OH)_9^{5+}$, and $Fe_5(OH)_8^{7+}$ formed by hydrolysis of ferric salts [20], and mononuclear complex $Al(OH)^+$ formed by hydrolysis of aluminium salts composed a series of polynuclear complexes $[Al_n(OH)_m]^{(3n-m)+}$ ($n > 1, m \leq 3n$) through collision [21]. The polynuclear complex plays an important role in TP removal, and hydrolysis of the compounded coagulants

could form different kinds of hydroxyl complexes. Therefore, only the two types of coagulants coexist in an appropriate ratio can guarantee positive effects for TP removal. According to the quadratic polynomial, the interaction of two coagulants had negative effects. Therefore, when the $Fe_2(SO_4)_3$ coding value is between 0 and 1, the $AlCl_3$ should be kept between -1 and 0.

Validating the Model

Validating the statistical model and regression equation is conducted with the optimum conditions of pH 5.2, $AlCl_3$ 45 mg/L, $Fe_2(SO_4)_3$ 51 mg/L, and $FeCl_3$ 44 mg/L. Under optimal conditions, the experimental TP removal rate is 82.89%, which is close to the response prediction of 81.99%. Meanwhile, the COD_{Cr} removal rate reaches 51.4%. The results verified the feasibility of the combined application of the P-B test design, steepest ascent design, and the RSM, in comparison with the studies of Xie et al. (2014) [22], Tolkou and Zouboulis (2015) [23], the present study considered more influencing factors on compounded coagulant efficiency, required less work, and was more scientific. Fig. 2 shows that the compounded coagulants have efficient removal

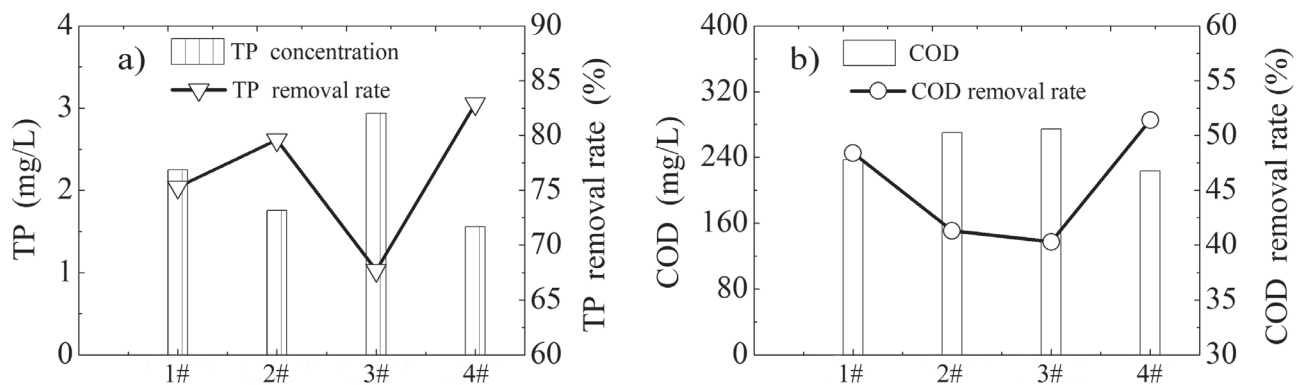


Fig. 2. TP and COD removal efficiencies under single coagulants: 1) Ferric chloride, $FeCl_3$; 2) Aluminum chloride, $AlCl_3$; 3) Ferric sulfate, $Fe_2(SO_4)_3$; and 4) compounded coagulants composed of $AlCl_3$, $FeCl_3$, and $Fe_2(SO_4)_3$.

effects for TP and COD_{Cr} . For the same economic cost, TP removal efficiency using the compounded coagulants is 3.29%, 7.59%, and 15.19% higher than that of the single coagulants of AlCl_3 , FeCl_3 , and $\text{Fe}_2(\text{SO}_4)_3$, respectively. Similarly, COD_{Cr} removal efficiency is 10.1%, 3.0%, and 10.3% higher, respectively. Compared with the results reported by Ding et al. (2012) (1 mg FeCl_3 was capable of removing 0.023 mg TP) [24], phosphorus removal per unit of compounded coagulants was 2.3 times higher (0.053 mg), and the cost decreased by more than 50%. In addition, a number of researchers have reported that water purification with aluminium salt could cause various diseases [25-28]. Therefore, compared to aluminium salt coagulants, the compounded coagulants, with a small dosage of aluminium salt used, helped to reduce potential threats to human health.

Conclusions

The aim of this study is to screen and optimize compounded coagulants for TP and COD_{Cr} removal of domestic sewage use. Among eight factors, initial pH, AlCl_3 , and $\text{Fe}_2(\text{SO}_4)_3$ were demonstrated to have significant influence on TP removal based on P-B design. The optimum conditions for TP removal were predicted to be initial pH 5.2, AlCl_3 45 mg/L, and $\text{Fe}_2(\text{SO}_4)_3$ 51 mg/L using Box-Behnken design. The statistical model was validated by experimental results. The removal efficiencies of TP and COD_{Cr} by the compounded coagulants were 82.89% and 51.4%, respectively, under the conditions of pH 5.2, AlCl_3 45 mg/L, $\text{Fe}_2(\text{SO}_4)_3$ 51 mg/L, and FeCl_3 44 mg/L.

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Conflict of Interest

The authors declare no conflict of interest.

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