Introduction

Billions of tons of industrial waste – gaseous, liquid, and solid – are produced every year all over the world. The waste, especially the liquid ones inhibiting biological functions of all beings, is harmful to the natural environment. The broad application of phenolic compounds in many branches of industry, e.g., in production of disinfectants, herbicides and pesticides, paints, resins, wood preservatives, tooth fillers, and paper and textiles is the reason for their rising concentration in water. For example, liquid waste from the coal pyrolysis process contains 10 g·dm⁻³ phenol, catechol, resorcin, xylene, pyrogallol, plus o-, m-, and p-cresols. Cresols are also formed during cigarette smoking, burning of liquid fuels, wood and coal, and other natural materials.

All phenolics, including cresols, are harmful to both humans and our environment. They are highly stable and soluble in water, weakly adsorb on soil, and tend to be bioaccumulated. Therefore, all methyl derivatives of phenol have been classified by the United States Environmental Protection Agency as stable, priority chemical toxicants. Moreover, because of the proved carcinogenicity their concentration in drinking water should not exceed 10 ppb (USEPA, WHO). Therefore, appropriate treatment of tap water is necessary in order to lower the contents of phenolics.

Photocatalytic processes on illuminated semiconductors, mainly on TiO₂, which seemed to be efficient in photocatalytic oxidation on TiO₂. This paper presents the results of research on o-cresol adsorption on both C_active and TiO₂/C_active and its photocatalytic oxidation on TiO₂/C_active. It was found that o-cresol adsorption on C_active was slow: equilibrium adsorption was reached after more than 20 hours. Adsorption isotherm fulfilled Langmuir equation: q∞=1.153 mmole·g⁻¹, K=1,324 dm³·mole⁻¹. The adsorption was reversible. TiO₂/C_active as adsorbent behaved similarly to C_active itself, although the amount of o-cresol adsorbed per 1 g of TiO₂/C_active was about 10% smaller. It was concluded, based on the results of two-step experiments, that adsorption and photocatalysis (both the o-cresol dissolved in water and that partly desorbed from the surface of active carbon) was photooxidized when illumination of TiO₂/C_active followed 26-hour adsorption of the substrate on the photocatalyst-on-adsorbent. The loss of o-cresol dissolved in water fulfilled the 1st order reaction kinetics. It was found in separate experiments that in the presence of illuminated titania, o-cresol molecules underwent hydroxylation preferentially in para position vs. original OH group. Hydroxylation of ortho position vs. original OH and of the CH₃ group was much slower.

Keywords: photocatalysis, o-cresol, C_active/TiO₂, adsorption, intermediates

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removal of phenol compounds remaining in preliminary purified water, have been extensively studied for the last 30 years [18, 19]. Hydroxyl radicals, the main active species having high oxidation power, are generated on the surface of illuminated TiO₂ (λ≤400 nm). Owing to that photocatalysis on TiO₂ belongs to the so-called AOP’s (Advanced Oxidation Processes) [4, 20-22]. In the processes nearly the whole organic matter undergoes full mineralization, i.e. to H₂O and CO₂. The photocatalytic processes which utilize only active semiconductor and appropriate light (it is possible to utilize sunlight) seem to be the most promising and the cheapest ones among the AOP’s. Two crystallographic forms of TiO₂ are recommended as the photocatalyst, anatase, and rutile. Both forms are very stable chemically and photochemically in a broad range of pH, highly active photocatalytically, cheap, and are fully recovered after the process [20, 23-26].

The mechanism of the processes proceeding on TiO₂, the surface is quite well known [27-29]. In short, electrons (e⁻) and holes (h⁺), photogenerated on the titania surface form active sites, both reductive (e⁻) and oxidative (h⁺). If their lifetime is sufficiently long, they undergo reactions with solution species. The holes react with water molecules or adsorbed on titania surface OH⁻ forming hydroxyl radicals. The radicals react further with organic matter oxidizing it (hydroxylation of the compounds have been observed). Excited electrons reduce dissolved oxygen, finally to O²⁻ (some intermediate forms of the reduced oxygen can also have highly oxidative character).

Although the photocatalytic process is fast and relatively efficient, practical application is hindered because of occurrence of titania in a form of fine powder. Attempts have been undertaken in order to immobilize fine titania particles on supports such as SiO₂, ZrO₂, Cactive, polystyrene, glass walls etc. [19, 25, 30-32]. The immobilization causes separation of the solution to be purified from the photocatalyst to be easy. However, some new problems appear: non-stable binding of the photocatalyst to the support, influence of a diffusion process on the overall photocatalytic reaction rate.

In this study fine TiO₂ particles were immobilized on relatively big grains of active carbon, thus allowing easy separation of the photocatalyst from the solution. Removal of o-cresol in the adsorption-photocatalytic process was thoroughly studied in a three phase photoreactor with mobile photocatalyst [33]. Additionally, an effort was undertaken to follow the formation of intermediates of the reaction of o-cresol with photogenerated OH radicals.

Experimental

For TiO₂/Cactive preparation 90 g of active carbon (Sigma, 20-40 mesh) and 10 g TiO₂ (Aldrich, anatase, 99.9%) were mixed in 200 cm³ of water in a rotating evaporator. Next, the water was evaporated by heating at 100°C. Thus prepared adsorbent/photocatalyst contained about 0.1 g TiO₂ per 1 g TiO₂/Cactive.

TiO₂ particle size was measured with a Mastersizer S (Malvern Instr. Ltd.) automated granulometer using water as a liquid medium. Nitrogen adsorption/desorption isotherm for TiO₂/Cactive and the resulting photocatalyst – TiO₂/Cactive, were measured on a Micromeritics automated apparatus. Based on the isotherms, BET-specific surface areas were calculated, as well as surface areas of pores and average pore diameters were estimated from the N₂ adsorption isotherm for TiO₂/Cactive. BET-specific surface areas, average pore diameters, and total porosity were calculated using the Micromeritics automated apparatus. Based on the isotherms, BET-specific surface areas were calculated, as well as surface areas of pores and average pore diameters were estimated from the N₂ adsorption isotherm for TiO₂/Cactive.

Adsortion and photocatalytic experiments were carried out in an air lift loop photoreactor (ca 200 cm³ volume) described elsewhere [21, 33, 34]. Initial o-cresol (Aldrich, 99%) concentrations in water were: 1·10⁻³, 9·10⁻⁴, 8·10⁻⁴, 7·10⁻⁴, and 6·10⁻⁴ mole dm⁻³, both in adsorption and photocatalytic experiments. The reactor contained 165 cm³ of o-cresol solution. During the experiments 0.5 cm³ samples of the solution were withdrawn from the reactor at appropriate time intervals, and filtered on Millipore Millex GF1 units. o-cresol concentration was analyzed on a Varian 2800 gas chromatograph equipped with FID detector and 3 m glass column (1 mm diameter) filled with 0.1% Alltech AT-1000 on Graphpac (80-100 mesh), and maintained at 200°C.

Adsorption experiments were carried out using either 0.09 g Cactive, or 0.1 g TiO₂/Cactive; time of the experiments was 26 hours. During the experiments the reactor was kept in darkness, at room temperature (20±1°C) and under argon atmosphere. The reactor contents were mixed by a stream of argon (3.0 dm³·h⁻¹).

Photocatalytic experiments consisted of two steps:
1. adsorption of o-cresol in darkness, under argon atmosphere (26 hours), and
2. photooxidation of the compound in air under UV-visible irradiation.

The reactor was illuminated from the side by a light of 180 W medium pressure Hg lamp and cooled by an air stream. Reaction temperature was maintained at 28±1°C. Reactor content was mixed using streams of argon (adsorption) or air (photocatalysis).

To determine the intermediates of o-cresol photocatalytic oxidation, 0.01 g TiO₂ (anatase, 99.9%, Aldrich) was added to 165 ml of 6·10⁻⁴ mole dm⁻³ o-cresol solution and sonicated for 5 min. Then the slurry was poured to the reactor and a photocatalytic reaction was conducted in the way described above. During illumination 1 ml of the slurry was withdrawn at appropriate time intervals using a syringe and, after filtration over Millipore Millex GF1 units, analyzed by HPLC (Waters) using a photodiode array detector (Waters 991). The reaction products were separated on a Supelcosil LC8 column using water-methanol with a gradient concentration as an eluent. o-Cresol, methylhydroquinone, 3-methylcatechol, and 2-hydroxybenzylalcohol were identified from their retention times and UV spectra. Quantitative determinations were done based on calibration curves.

The water used for the adsorption and photocatalytic studies was doubly distilled in a quartz water still. All reactants were of p.a. purity or HPLC specified ones.
Results and Discussion

The photocatalyst, TiO$_2$/C$_{active}$, is composed of two substances that possess different properties: large adsorption capacity (C$_{active}$), and high photocatalytic activity (TiO$_2$/C$_{active}$). The TiO$_2$/C$_{active}$ grains, prepared in a simple way, remained stable during nearly thirty-hour experiments; TiO$_2$ did not come off the photocatalyst-on-adsorbent particles. It should be added here that titania itself forms a very fine powder with an average particle size of about 0.1 $\mu$m (89% of the particles have diameters in the range of 0.07-0.2 $\mu$m). The simple preparation method was chosen intentionally: in this way the activity of both TiO$_2$ (photocatalytic activity) and C$_{active}$ (the adsorption one) was preserved, although somewhat reduced. Table 1 shows textural properties of the substrates – TiO$_2$ and C$_{active}$, and of the resulting photocatalyst/adsorbent – TiO$_2$/C$_{active}$.

The data in Table 1 show that binding of the low surface area photocatalyst, TiO$_2$, onto the high surface area adsorbent, C$_{active}$, onto the high surface area adsorbent, C$_{active}$, causes about 20% reduction of the surface area of the active carbon. At the same time about 18% of the pores of C$_{active}$ were blocked by the fine TiO$_2$ particles.

As mentioned above, the first part of the paper is devoted to o-cresol adsorption on active carbon and on TiO$_2$/C$_{active}$. It was found in preliminary experiments that o-cresol was not adsorbed on TiO$_2$ in a measurable amount. Therefore, it seemed to be justified to present the results of adsorption experiments on C$_{active}$ itself. Some comparisons of the adsorption of o-cresol on C$_{active}$ and TiO$_2$/C$_{active}$ were also made. The adsorption experiments were conducted using 0.09 g C$_{active}$ and 0.1 g TiO$_2$/C$_{active}$. Note, however, that in both cases the amount of C$_{active}$ were the same, 0.09 g, thus allowing a simple comparison of adsorption properties of both samples.

The results of o-cresol adsorption on active carbon using various concentrations of the adsorbate are shown in Fig. 1. It should be added here that whereas the time necessary to reach adsorption equilibrium was about 20 hours for C$_{active}$, it was somewhat shorter for TiO$_2$/C$_{active}$ and was about 17 hours.

At least two conclusions can be drawn from the data in Fig. 1:
1. adsorption is a slow process, and
2. the amount of o-cresol adsorbed at equilibrium depends on its initial concentration.

A plot of o-cresol adsorbed vs. initial o-cresol concentration is shown in Fig. 2, both for C$_{active}$ and TiO$_2$/C$_{active}$.

It is evident from the data in Fig. 2 that adsorption of o-cresol on TiO$_2$/C$_{active}$ is slightly lower, by about 10%, than on active carbon itself. Note, that 1 g of TiO$_2$/C$_{active}$ contains 0.9 g active carbon. In both cases the dependence of the amount of o-cresol adsorbed at equilibrium (per 1 g of the adsorbent) on initial adsorbate concentration is linear. This means, according to the adsorption theory, that the adsorption is reversible. The reversibility of adsorption was con-
firmed experimentally. After 26-hour adsorption of o-cresol on C_{active}, the solution was removed and the reactor filled up with 165 cm$^3$ of pure water. Next, o-cresol concentration was determined again during 24 hours. The results are shown in Fig. 3. It is evident that concentration of o-cresol in the added water increases slowly.

Adsorption of o-cresol on active carbon fulfills the Langmuir equation, which in a linear form is as follows:

$$\frac{c_{eq}}{q_{eq}} = \frac{c_{eq}}{q_\infty} + \frac{1}{K q_\infty}$$

...where: $q_\infty$, maximum amount of adsorbate per 1 g (or 1 m$^2$) of adsorbent; $q_{eq}$, amount of adsorbate adsorbed at its equilibrium concentration $c_{eq}$ on 1 g (or 1 m$^2$) of the adsorbent; $K$, a constant of adsorption equilibrium.

A plot of $c_{eq}/q_{eq}$ vs. $c_{eq}$ is shown in Fig. 4. The linear dependence confirms that adsorption of o-cresol on active carbon fulfills the Langmuir equation. Calculated Langmuir constants for o-cresol adsorption on active carbon are as follows: $q_\infty=1.153$ mole·g$^{-1}$; $K=1.324$ dm$^3$·mole$^{-1}$.

<table>
<thead>
<tr>
<th>Initial o-cresol conc.</th>
<th>Amount of o-cresol adsorbed</th>
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<tr>
<td></td>
<td>C_{active}</td>
<td>TiO$<em>2$/C</em>{active}</td>
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<tr>
<td>mole·dm$^{-3}$·10$^4$</td>
<td>mole·g$^{-1}$·10$^3$</td>
<td>mole·m$^{-2}$·10$^5$</td>
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<td>9</td>
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<td>9.0</td>
<td>1.49</td>
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<tr>
<td>6</td>
<td>8.6</td>
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The amounts of o-cresol adsorbed at equilibrium on C_{active} and TiO$_2$/C_{active} are shown in Table 2.

Taking into account that specific surface area of TiO$_2$/C_{active} is smaller than that of C_{active}, the decrease of the amount of o-cresol adsorbed per 1 g of the samples is not surprising. However, the amount of the adsorbate per 1 m$^2$ is higher for TiO$_2$/C_{active}, on average of 16%. It is concluded therefore that the part of pores of active carbon is not accessible for o-cresol adsorption. These pores are probably blocked by the bound titania particles diminishing, thus adsorption of N$_2$, utilized for surface area measurements and, consequently, reducing surface area (calculated from the data of N$_2$ adsorption experiments).

Two-step experiments were designed for studying photocatalytic activity of TiO$_2$/C_{active}. The first reaction step, o-cresol pre-adsorption, proceeding mainly on the photocatalyst support, active carbon, was conducted in darkness, under argon atmosphere, in order to prevent any substrate oxidation. After the adsorption equilibrium had been established (i.e. after 17-hour dark adsorption), the mixture was aerated and illumination started. It should be added here that the amount of the catalyst (0.10 g) and space velocity of the gas (argon or air), were well chosen experimentally. Initial o-cresol concentration was 6, 7, 8, 9, and 10·10$^{-4}$ mole dm$^{-3}$.

![Fig. 3. Desorption of o-cresol from C_{active}. Conditions: liquid volume, 165 ml; o-cresol conc. 8.0 and 10.0·10$^{-4}$ mole dm$^{-3}$; C_{active} weight, 0.09 g; temp. 20±1°C. The substrate was adsorbed for 26 hours, and then the solution was removed and the reactor filled again with pure water.](image_url)

![Fig. 4. A plot of $c_{eq}/q$ vs. $c_{r}$.](image_url)
Fig. 5 shows, as an example, the course of the whole process for the highest o-cresol concentration, $10.0 \times 10^{-4}$ mole dm$^{-3}$. Both steps of the reaction likewise the adsorption equilibrium are well seen on Fig. 5. The photocatalyst support, active carbon, removes large amount of o-cresol from the solution by simple adsorption. Further water purification proceeds via photocatalytic reaction on TiO$_2$ surface. It is expected that also a part of previously adsorbed o-cresol is oxidized during the photocatalytic reaction; see the discussion below.

Fig. 6 shows the decrease of o-cresol concentration in the solution during illumination of TiO$_2$/C$_{active}$. The photocatalytic experiments were run after the equilibrium adsorption had been established, i.e. after about 60% (for the highest initial o-cresol concn.) to 80% (for the lowest o-cresol concn.) of the substrate had been removed from the solution by simple adsorption, see Fig. 1.

Photocatalytic reactions of any chemical compound destruction can be described by a kinetic expression. A full kinetic equation, which included such parameters as substrate concentration, amount of a photocatalyst, air pressure and light intensity, has been given by Okamoto et al. [35]. In the case described here all reaction parameters, except o-cresol concentration, were kept constants. Therefore, the kinetic equation would comprise only one variable, substrate concentration. According to the abounding subject literature, see e.g. [36] and refs. therein, photocatalytic reactions obey 1$^o$ order kinetic rule. Moreover, Langmuir-Hinshelwood mechanism is usually recommended, i.e. the reaction proceeds between surface ‘OH radicals, generated by light, and adsorbed surface molecules. The resultant Langmuir-Hinshelwood equation in a linear form is given below.

$$\frac{1}{r} = \frac{1}{k} + \frac{1}{K_{adv}} \cdot \frac{1}{c}$$

...where: $c$ is the substrate concentration in water, $k$ a rate constant, and $K_{adv}$ the constant of adsorption equilibrium.

Therefore, if o-cresol photocatalytic oxidation obeys 1$^o$ order kinetic, the plot of reciprocal of the reaction rate vs. reciprocal of substrate concentration should be linear. The plot of $1/r$ vs. $1/c$ is depicted in Fig. 7.

In this case $r=dc/dt$ means the initial reaction rate, $c$ – initial o-cresol concentration, i.e. the equilibrium concentration of the substrate after its adsorption on active carbon (catalyst support). The dependence of $1/r$ vs. $1/c$ is linear, with a correlation factor being 0.95. It should be mentioned here that the initial reaction rates are related only to o-cresol. With time many intermediates of the photocatalytic reactions are formed. They compete with the main substrate for hydroxyl radicals reducing the rate of o-cresol photooxidation. Some of the intermediates were identified and quantitatively determined, see below.

It was proved, see above, that o-cresol adsorbed reversible on active carbon. Therefore, it can be supposed, that during the photoreaction desorption of o-cresol follows the decrease of its concentration in the liquid phase enhancing it. Hence true amount of reacted o-cresol can be expect-
ed to be somewhat higher than that calculated from the data of Fig. 7. Moreover, the proximity of the desorbed substrate particles to active sites on titania should enhance their oxidation. In this study active carbon, which plays the role of a photocatalyst support, removes a large amount of o-cresol from the solution (60 to 80%, as mentioned above) by simple adsorption. However, it seems that the active carbon also enhances the reaction rate owing to the desorption of the substrate close to the sites at which OH radicals are photogenerated.

As mentioned in Experimental, the photocatalytic experiments for intermediate determination were performed using 165 ml of 6·10⁻⁴ mole·dm⁻³ o-cresol solution and 0.01 g of pure TiO₂ as the photocatalyst. Results of the photocatalytic experiments are shown in Figs. 8A and 8B.

Only three among five possible hydroxylated derivatives were detected and quantitatively determined, namely methylhydroquinone, 3-methylcatechol and 2-hydroxybenzylalcohol, based on their retention times and spectra. The results confirmed that photooxidation on illuminated TiO₂ occurred via generation of OH radicals and a reaction of the radicals with organic compounds. In the case of o-cresol the OH radicals are preferentially bound at para position vs. original hydroxyl group. Hydroxylation of the methyl group was about ten times slower, and binding of OH into para position was even three times slower than the methyl group hydroxylation. It should be added here that relatively fast hydroxylation of phenol at para position and much slower at the ortho one was reported before in one of the previous articles from this laboratory [34].

**Summary and Conclusions**

A combination of adsorption and photocatalysis was applied in order to remove o-cresol, a dangerous pollutant, from water. It was found that o-cresol adsorption on Cactive was slow: although during the first two hours about 50% of o-cresol was removed from water, equilibrium adsorption was reached after about 20 hours. The adsorption fulfilled the Langmuir equation of adsorption isotherm: maximal o-cresol adsorption q∞=1.153 mmole g⁻¹, and constant of adsorption equilibrium K=1,324 dm³·mole⁻¹. It was established experimentally that the adsorption was reversible. O-cresol adsorption on TiO₂/Cactive was found to proceed similarly to that on Cactive itself, the amount of the substrate adsorbed per 1 g of TiO₂/Cactive was about 10% lower. The results of two-step experiments – adsorption and photocatalysis – led to the conclusion that both the o-cresol dissolved in water and that desorbed from the surface of active carbon was photooxidized when illumination of TiO₂/Cactive followed overnight adsorption of the substrate on the photocatalyst-on-adsorbent. Under the conditions, the loss of o-cresol dissolved in water fulfilled the 1st order reaction kinetics. It was also found that o-cresol molecules underwent hydroxylation in the presence of illuminated titania, preferentially in para position vs. original OH group. Hydroxylation of ortho position vs. original OH and of CH₃ group was much slower.

**References**


