



Fig. 7. The reaction time and reduction rate of Cr^{6+} .

Table 1. The orthogonal experiment factor variables.

Levels	Factors			
	pH	COD (mg/l)	Cl ⁻ (mg/l)	Substance
1	3	50	5	Marble chips
2	6	100	8	Marble chips & Construction waste
3	9	150	10	Construction waste

system shown in Fig. 6, O_2^- in the reaction system not only oxidizes Fe^{2+} to Fe^{3+} , but also can reduce Fe^{3+} to Fe^{2+} , which plays a dual role in promoting and inhibiting the chain reaction [37]. The Cl^- in high-salt wastewater will consume a large amount of $\cdot OH$ in the system and reduce the concentration of Fe^{2+} and Fe^{3+} by reaction. So the reduction ratio of hexavalent chromium is seriously affected by the Cl^- the concentration [38-40].

Reaction Time

As shown in Fig. 7, the reduction rate of hexavalent chromium increases to 60% rapidly in 60 min, and after 60 min the reaction rate of hexavalent chromium gradually becomes slower. At the beginning of the reaction, a lot of H_2O_2 was consumed. As the reaction proceeds, the residual H_2O_2 concentration decreases and the reduction ratio of hexavalent chromium gradually decreases [41].

Orthogonal Experiment

In the experiment, four factors and three levels of orthogonal experiments were designed to determine the optimal conditions for treating wastewater. In this study, the four factors and three levels of orthogonality, including pH, COD, Cl^- concentration and substance as test factor variables, are shown in Table 1. Nine groups of tests were conducted totally. The experimental results are shown in Table 2.

Table 3 shows that the substance in the wetland has the smallest impact on the whole experiment, and pH has the greatest impact on the experiment, and then the COD and Cl^- concentration. The optimum experimental conditions were the following: pH value 3, COD concentration 100 mg/L, Cl^- concentration 5 mg/l, and substance is the marble chips and construction waste.

Reaction Mechanism of Fenton
Reduction Cr^{6+}

The essence of the Fenton reaction is that Fe^{2+} reacts with H_2O_2 under strong acid conditions to form $\cdot OH$. The mechanism of Fenton reaction belongs to radical reaction. The reduction process of hexavalent chromium is under the irradiation of visible light, lattice iron in iron slag acts as a medium for electron transfer, and electrons can be transferred from the excited state to

Table 2. The orthogonal experiment experimental results.

Experiment NO.	Factors				Reduction rate of $Cr(VI)$ (%)
	pH	COD (mg/l)	Cl ⁻ (mg/l)	Substance	
1	3	50	5	Marble chips	95.2
2	3	100	8	Marble chips & Construction waste	85.5
3	3	150	10	Construction waste	79.6
4	6	150	5	Marble chips & Construction waste	45.5
5	6	100	8	Construction waste	43.6
6	6	50	10	Marble chips	33
7	9	100	5	Construction waste	0.5
8	9	150	8	Marble chips	1.8
9	9	50	10	Marble chips & Construction waste	1

- at near neutral pH: A review. *Applied Catalysis B: Environmental*, **209** (15), 358, **2017**.
35. ALEXANDRA F., CLEMENS VON S., TORSTEN C.S., Hydroxyl radical yields in the Fenton process under various pH, ligand concentrations and hydrogen peroxide/Fe(II) ratios. *Chemosphere*, **182**, 738, **2017**.
 36. SIWEI P., WEIJUN Z., JIE H., XIAOFANG Y., DONGSHENG W., GUI SHENG Z., Enhancement of Fenton oxidation for removing organic matter from hypersaline solution by accelerating ferric system with hydroxylamine hydrochloride and benzoquinone. *Journal of Environmental Sciences*, **41**, 16, **2016**.
 37. VANESSA L., TAMISA P.M.S., DANIELLE W.Z., LUCIANA L.M., Ferrous ions reused as catalysts in Fenton-like reactions for remediation of agro-food industrial wastewater. *Journal of Environmental Management*, **222** (5), 284, **2018**.
 38. SANDRA R.C., ALEXANDRA M., NAOMI M., DAN M., The effect of pyrophosphate, tripolyphosphate and ATP on the rate of the Fenton reaction. *Journal of Inorganic Biochemistry*, **105** (5), 669, **2011**.
 39. CHUANHAO C., BO X., YUAN R., CHAOFEI W., CHAOHAI W. The Mechanisms of Affecting Factors in Treating Wastewater by Fenton Reagent*. *Environmental Science*, **3**, 93, **2000**.
 40. COSTA M. Potential hazards of hexavalent chromate in our drinking water. *Toxicology & Applied Pharmacology*, **188**, 1, **2003**.
 41. ALI A.B., BABAK K., MOHAMMAD R., FARIBA K., LLNZA P., EHSAN A., SHIRIN E., Comparative treatment of textile wastewater by adsorption, Fenton, UV-Fenton and US-Fenton using magnetic nanoparticles-functionalized carbon (MNP@C). *Journal of Industrial and Engineering Chemistry*, **56** (25), 163, **2017**.