**Original Research**

**Simultaneous Removal of Phosphate and Nitrate on Calcined Mg-Al Layered Double Hydroxides**

Wei Liao¹, Xing-peng Liu², Hui-qiang Li¹*, Ping Yang¹

¹College of Architecture and Environment, Sichuan University, Chengdu 610065, China.
²College of Communication Engineering, Chengdu Technological University, Chengdu 611730, China.

Received: 20 January 2018
Accepted: 8 September 2018

**Abstract**

The competitive adsorption of phosphate and nitrate from aqueous solution on calcined Mg-Al layered double hydroxides (Mg-Al CLDHs) were investigated. Experiments were carried out as a function of adsorbent dosage, contact time, initial pH and temperature. The adsorption processes of phosphate and nitrate were followed by the pseudo second-order and pseudo first-order kinetics, respectively. The X-ray diffraction patterns (XRD) showed structural reconstruction during sorption, the unchanged d-spacing d₀₀₃ indicated phosphate and nitrate were mainly adsorbed on the surface and the near-edge interlayer. The results of Fourier transformed infrared spectroscopy (FTIR) verified nitrate and phosphate adsorbed onto the CLDHs. Desorption behaviors indicated that nitrate can be more easily desorbed from loaded CLDHs than phosphate. The possible mechanism of phosphate adsorption was controlled by chemisorption, while nitrate adsorption was governed by physisorption. The results showed that the Mg-Al CLDHs can be used to simultaneously remove phosphate and nitrate from aqueous solution.

**Keywords:** phosphate; nitrate; calcination; layered double hydroxides; desorption

**Introduction**

Eutrophication is caused by enrichment in nutrients, particularly phosphorus and nitrate. Eutrophication generally leads to algae and other aquatic vegetation bloom and degradation of water quality. In order to prevent eutrophication, it is of vital importance to reduce the load of phosphate and nitrate in a water environment. Phosphorus is widely used in industry, agriculture and household applications, which inevitably causes elevated concentrations of phosphorus in the environment. Therefore, it is important to remove phosphate, but difficult because of markedly low concentrations [1]. Various techniques, including chemical precipitation [2], electrocoagulation [3], and adsorption [4] have been used for phosphate removal. Nitrate is one of the three nutrients of fertilizers, but it is also a potential hazard for human health, especially to infants, causing blue baby syndrome [5]. The U.S. Environmental Protection Agency (EPA) sets the maximum contamination level of nitrate at 10 mg/L NO₃⁻N in drinking water [5]. There are many methods for removing nitrate from water, i.e., catalytic [6], anion exchange membrane [7] and wetland [8]. Phosphate and nitrate also can be simultaneously removed by adsorption [9], reverse osmosis [10] and some bioreactors, such as SBR [11] and SAM [12]. Among them, adsorption is regarded as the most promising method due to its simplicity and economy [13, 14].
Layered double hydroxides (LDHs), known as hydroxides or anionic clay, have gained significant attention in recent decades. The general formula of LDHs can be represented as 

\[ \text{M}^{2+}_x\text{M}^{3+}_{1-x}(\text{OH})_x\text{Cl}^{2-} \cdot y\text{H}_2\text{O} \]

where \(x\) is the interlayer anion. A high charge density of the sheets is generated from partial substitution of \(M^{2+}\) by \(M^{3+}\), which is compensated by interlayer anions \([15]\). The positive charge and exchangeable interlayer anion \(A^+\) make LDHs excellent anion adsorbents. The adsorption capacity of LDHs varied significantly with metal precursors, the interlayer anions, preparation methods and calcinations \([17-19]\). A great number of studies have been performed to explore the adsorption capacities of LDHs for iodate \([20]\), phosphate \([21]\), and anionic dye \([22]\) from aqueous solution. LDHs have affinities for anions following the order of the Hofmeister series, the affinity increases with increasing charge and decreasing ionic radius \([23]\). Generally, LDHs have greater affinity for multivalent anions compared with monovalent anions. The \(\text{CO}_3^{2-}\) is considered as the most preferentially adsorbed anion, which inhibits adsorption for other anions. Many authors have reported that calcination markedly improved the adsorption ability as a result of the elimination of carbonate and enlargement of surface area and porosity \([24]\). Moreover, due to the memory effect, the calcined LDHs (CLDHs) can adsorb various anions through reconstruction of its original structure \([25]\).

To the best of our knowledge, rare studies have been reported about competitive adsorption of phosphate and nitrate on LDHs. In this work, Mg-Al CLDHs were used to simultaneously remove phosphate and nitrate from aqueous solution. The objectives of this work are to investigate the influencing factors and desorption behaviors of the adsorbent. The competitive adsorption mechanisms of phosphate and nitrate on the Mg-Al CLDHs were also proposed.

**Experimental**

**Reagents and Chemicals**

All the chemicals (analytical grade) were directly used as they were received. \(\text{MgCl}_2\cdot 6\text{H}_2\text{O}, \text{AlCl}_3\cdot 6\text{H}_2\text{O}, \text{NaOH}, \text{Na}_2\text{CO}_3, \text{KH}_2\text{PO}_4\), and \(\text{KNO}_3\) were commercially purchased from Chengdu Kelong chemical reagent factory (China). The solution used in this study is synthetic wastewater, and it was prepared by \(\text{KH}_2\text{PO}_4\) and \(\text{KNO}_3\) in distilled water.

**Synthesis**

Mg-Al LDHs were synthesized by co-precipitation method. Two solutions, solution I (250 mL) containing 0.3 M \(\text{MgCl}_2\cdot 6\text{H}_2\text{O}\) and 0.1 M \(\text{AlCl}_3\cdot 6\text{H}_2\text{O}\) and solution II (250 mL) containing 0.8 M \(\text{NaOH}\) and 0.2 M \(\text{Na}_2\text{CO}_3\), were added simultaneously to a 1 L beaker containing 100 mL of distilled water under vigorous stirring. The pH was maintained at 10 by the addition of 2 M \(\text{NaOH}\). The slurry was then aged at 65°C for 18 h and then centrifuged and washed thoroughly with distilled water until the washings were neutral. The precipitate was dried at 85°C overnight. The calcined product was obtained at 500°C for 5 h in a muffle furnace, which was denoted as CLDHs.

**Characterization**

The specific surface areas and pore structures of the samples were detected by nitrogen adsorption based on Brunauer-Emmett-Teller (BET) and Barrett-Joiner-Halenda (BJH) methods using a surface area analyzer (ASAP2020, USA). The X-ray powder diffraction (XRD) patterns were carried out by a powder diffractometer using Cu Kα radiation at a scanning speed of 2°min\(^{-1}\) (PANalytical B.V., Holland). Fourier transformed infrared spectroscopy (FTIR) spectra of the samples were measured by FTIR spectrophotometer using KBr pellets over a range of 4000-400 cm\(^{-1}\) (Nicolet 6700, America). X-ray photoelectron spectroscopy (XPS) tests were measured on an AXIS Ultra DLD (Shimadzu, Japan) using a monochromatic Al Kα X-ray source.

**Batch Experiments**

The phosphate and nitrate removal experiments were carried out at the initial concentration of 5 mg-P/L phosphate and 30 mg-N/L nitrate. The adsorption experiments were carried out in 250 mL glass conical flasks by adding a certain amount of adsorbent in 100 mL of synthetic mixed solution. After continuous stirring over a magnetic stirrer at 500 rpm for a predetermined time interval, the supernatant was immediately filtered through a 0.45-μm membrane for particle removal. The effects of dose, contact time, initial pH, and temperature on phosphate and nitrate removal were studied. The initial pH of the solution was adjusted by the addition of 0.1 M HCl or NaOH solution and the supernatant pH was measured. The total volume added for pH adjustment never exceeded 1% of the total volume. The residual concentration of phosphate was determined by molybdate blue spectrophotometric method. The residual concentration of nitrate was determined by dual wavelength violet spectrophotography. Each run was made in duplicate. Desorption experiments were carried out by immersing 0.2 g used CLDHs in 20 mL desorbent solutions over a range of concentrations to evaluate phosphate and nitrate desorption. After 16 h of interaction at room temperature (about 25°C), the supernatant was filtered through a 0.45-μm membrane to determine the extent of phosphate and nitrate release.
Results and Discussion

Characterization

The XRD patterns of Mg-Al LDHs, CLDHs and CLDHs after phosphate and nitrate adsorption for 8 h are illustrated in Fig. 1. In Fig. 1a), a series of (00l) peaks appeared as sharp and intense symmetric lines at low 2θ values and clear (110), (113) reflections at high 2θ values, indicating characteristic basal reflections of hydrotalcite-like materials. The interlayer d-spacing d_{003} and d_{006} of Mg-Al LDHs were found to be 0.786 nm and 0.392 nm, the d_{003} was about twice as much as d_{006}, indicating a favorable layer structure. The reflections were indexed to a hexagonal lattice with rhombohedral 3R symmetry [26]. The XRD pattern in Fig. 1b) showed that the phases of LDHs disappeared and were replaced by phases of metal oxides after calcination at 500ºC for 5 h.

The FTIR spectrums of Mg-Al LDHs, CLDHs and CLDHs after adsorption of phosphate and nitrate for 8 h are represented in Fig. 2. The absorption bands around 3500 cm⁻¹ and 1700-1610 cm⁻¹ belong to OH stretching vibration of hydroxyl groups, water molecules in the interlayer and physically adsorbed water [27, 28]. The absorption bands at 644 cm⁻¹ are assigned to the stretching mode of M-O and O-M-O (M = Mg, Al) [29]. The band at 1375 cm⁻¹ is due to the stretching vibrations of carbonate [30]. After calcination, the intensities of the OH band and C-O band were lowered, revealing that water molecules and carbonate were partial lost but not completely removed during the thermal treatment. Hibino et al. [31] demonstrated that 20-30% of the carbonates still remained in CLDHs at the calcination temperature of 500°C. After adsorption, the appearance of a sharp band at 1384 cm⁻¹ was attributed to the vibration of NO₃⁻ anions [32], and the presence of bands at 1036 cm⁻¹ would be characteristic of phosphate [33, 34], which ascertained the adsorption of nitrate and phosphate on Mg-Al CLDHs.

The nitrogen adsorption-desorption isotherms of raw Mg-Al LDHs and calcined products are shown in Fig. 3 and the porous structure parameters are compiled in Table 1. All the isotherms are type III-like adsorption isotherms with an H3-type hysteresis loop for the desorption isotherms according to the IUPAC classification, which is observed with aggregates of plate-like particles giving rise to slit-shaped pores. After calcination, the surface area and the average pore diameter increased. For adsorbents, a large surface area can provide more adsorption sites. As a consequence, calcination leads to increased adsorption capacities, which may be attributed to the surface bonding in a

<table>
<thead>
<tr>
<th>Samples</th>
<th>Surface area (S_{BET} (m²/g)</th>
<th>Pore volume (cm³/g)</th>
<th>Average pore diameter (nm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mg-Al LDHs</td>
<td>264.47</td>
<td>1.08</td>
<td>16.37</td>
</tr>
<tr>
<td>Mg-Al CLDHs</td>
<td>351.24</td>
<td>1.01</td>
<td>57.69</td>
</tr>
</tbody>
</table>

Table 1. Surface area and pore properties of the raw Mg-Al and the calcined Mg-Al samples.
physical adsorption or physical sorption onto the solid surface [15]. The average pore sizes followed the size range (2-50 nm) of mesoporous materials. These results indicated the mesoporous structures and high surface area of the synthesized products.

Adsorbent Dose

The variation of adsorbent dose on removal of phosphate and nitrate from aqueous solution with Mg-Al CLDHs are shown in Fig. 4. The removal efficiency of nitrate improved with increasing dosage of the CLDHs. With the enhancement in the adsorbent dose from 0.1 to 0.3 g in 100 mL mixture solution, the nitrate removal efficiencies increased from 27.98% to 92.29%. The phosphate removal rates exceeded 99.84% at the dose of 0.1 g, which showed that the CLDHs had preferential adsorption for phosphate. Nitrate cannot compete with phosphate for adsorption sites, and even the initial concentration of nitrate was much lower than that of phosphate. When adsorption sites were insufficient, phosphate was suppressed by the competition of nitrate. By the enhancement of CLDH dose, the numbers of adsorption sites increased, and consequently the competitive effect of phosphate on nitrate adsorption decreased. With the addition dose of 0.2 g, the percentage removal of phosphate and nitrate were 99.79% and 73.22%, and the residual concentration of phosphate (0.01 mg-P/L) and nitrate (8.03 mg-N/L) reached the discharge standards. In consideration of economic efficiency and removal efficiency, 0.2 g was chosen as the appropriate dose in the following studies.

Reaction Time

Most of the adsorption transformation processes are time dependent. As illustrated in Fig. 5, the removal rates of phosphate and nitrate improved with the proceeding of the adsorption. The adsorption equilibriums were established after 2 h for phosphate and 8 h for nitrate. The adsorption velocity of phosphate was faster than that of nitrate, when 98% of adsorption occurred at the first 30 min for phosphate. This may due to the adsorptive affinity between CLDHs, and phosphate was stronger. Cai [23] reported the adsorption of fluoride and phosphate on CLDHs in a single or binary system took nearly 24 h to achieve the equilibrium. Halajnia [35] reported about 86.4% of nitrate adsorption by Mg-Al (3:1) occurring within the first 10 min and the adsorption equilibrium attained after 30 min. But in this work, with the addition of phosphate, it took 8 h for nitrate to reach equilibrium. This might be explained as phosphate was preferentially adsorbed onto the surface of CLDHs, while negatively charged phosphate repelled nitrate with the same charge. The adsorption equilibrium depended on the types of LDHs, initial concentration as well as co-existing anions. To ensure that phosphate and nitrate reached saturation adsorption, the contact time was set at 8 h in further studies.

In order to clarify the dynamic interactions of phosphate and nitrate with CLDHs, three kinetics models, including pseudo first-order, pseudo second-order and intraparticle diffusion kinetics models were used to fit experimental data of phosphate and nitrate adsorption. The mathematical forms and parameters of the kinetic models are presented in Table 2.

The kinetic experiment data of phosphate was in best agreement with the pseudo second-order model based on the high correlation coefficient R². This model assumed that chemical adsorption was the rate-limiting step, indicating that the phosphate adsorption process was governed by chemisorptions or chemical bonding between adsorbent active sites and phosphate. According to Yang [28], the surface hydroxyl groups (M-OH) of LDHs could be exchanged by the adsorbed phosphate. On the other hand, CLDHs generated positive charges, electrostatic attraction happened between anions and the brucite-like sheet which enhanced the adsorption. Hence the adsorption mechanisms of phosphate were attributed to chemical sorption involving ligand complexation and electrostatic attraction. For nitrate adsorption, the experiment data showed a better fitting with the

Fig. 4. Variation of adsorbent dose on phosphate and nitrate removal.

Fig. 5. Effect of reaction time on phosphate and nitrate removal.
Simultaneous Removal of Phosphate...

The pseudo first-order model. The same type of kinetic model was reported in a study of nitrate adsorption on Ca-Al-LDHs [36]. The intraparticle diffusion kinetic model elaborated upon the internal mass transfer in the adsorption process. The y-intercepts were nonzero, thus indicating that intraparticle diffusion was not the sole rate-limiting factor for adsorption on CLDHs [32]. The corresponding results of fitting experiment data were multilinear, which indicated two stages of influence on phosphate and nitrate adsorption processes. The first stage was the adsorption over the shell and macropore of adsorbents, and the second stage could be attributed to the intraparticle diffusion through micropores [37].

Solution pH

Solution pH is one of the most important parameters affecting adsorption efficiency. The effect of pH on adsorption in a binary system was studied in the pH range of 2-12 at an initial phosphate concentration of 5 mg-P/L and an initial nitrate concentration of 30 mg-N/L. As illustrated in Fig. 6, the effect of initial pH on phosphate adsorption was insignificant. The percentage removal of phosphate exceeded 99%. On strong acid or alkali condition, the removal rate was slightly decreased. Under extreme conditions, partial CLDHs were structurally destroyed, but phosphate can be effectively removed by CLDHs even at a low dose. At high pH value, PO$_4^{3-}$ may generate precipitation. In order to investigate the removal mechanism of phosphate at alkali conditions, a compensatory test was carried out by adding 0.2 g CLDHs in 100 mL of distilled water with a pH adjusted to 12. After continuous stirring for 8 h, the concentrations of released Mg$^{2+}$ and Al$^{3+}$ were determined by ICP (data not shown). The results showed that the concentrations of released metal ions were very low. So, it is believed that precipitation was a secondary cause, while adsorption by CLDHs was the main reason for the removal of PO$_4^{3-}$. The removal rates of nitrate adsorption for CLDHs were around 75% in the range of pH between 4 and 10. With a further increase or decrease in pH, the adsorption capacity was adversely affected. These results demonstrated that the adsorption of nitrate was susceptible to pH. These can account for higher pH causes, increasing the competitive effect of OH$^-$, phosphate existed as multivalent anions at higher pH values. According to Hofmeister series, LDHs have greater affinity for multivalent phosphate anions than monovalent OH, and have greater affinity for OH$^-$ compared with nitrate. Moreover, the outstanding phosphate adsorption capacity of CLDHs partly mitigated the adverse influence in acid or alkali condition. On the other hand, a higher pH led the surface of the adsorbent to being negatively charged. Therefore, the anion adsorption was inhibited because of repulsive interaction [38]. In the lower pH range, the stability of the adsorbent structure was partly impaired and caused a decrease in adsorption [39].

![Fig. 6. Effect of initial pH on phosphate and nitrate removal.](image)

<table>
<thead>
<tr>
<th>Kinetic model</th>
<th>Linear form of model</th>
<th>Parameters</th>
<th>Phosphate</th>
<th>Nitrates</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pseudo-first-order</td>
<td>ln(qe - qt) = ln(qe) - kt</td>
<td>k$_1$ (min$^{-1}$)</td>
<td>8.4277</td>
<td>0.1656</td>
</tr>
<tr>
<td></td>
<td></td>
<td>q$_e$ (mg/g)</td>
<td>2.49</td>
<td>15.25</td>
</tr>
<tr>
<td></td>
<td></td>
<td>R$^2$</td>
<td>0.8318</td>
<td>0.9649</td>
</tr>
<tr>
<td>Pseudo-second-order</td>
<td>t/qt = 1/(k$_2$q$_e^2$) + t/q$_e$</td>
<td>k$_2$ (g/(mg-min))</td>
<td>179.38</td>
<td>0.00759</td>
</tr>
<tr>
<td></td>
<td></td>
<td>q$_e$ (mg/g)</td>
<td>2.49</td>
<td>50</td>
</tr>
<tr>
<td></td>
<td></td>
<td>R$^2$</td>
<td>1</td>
<td>0.3633</td>
</tr>
<tr>
<td>Intraparticle diffusion</td>
<td>qt = k$_{ip}$ t$^{1/2}$ + C</td>
<td>k$_{ip}$</td>
<td>0.0427</td>
<td>5.7505</td>
</tr>
<tr>
<td></td>
<td></td>
<td>R$^2$</td>
<td>0.8763</td>
<td>0.9604</td>
</tr>
<tr>
<td></td>
<td></td>
<td>k$_{ip2}$</td>
<td>0.0018</td>
<td>1.1254</td>
</tr>
<tr>
<td></td>
<td></td>
<td>R$^2$</td>
<td>0.7464</td>
<td>0.8824</td>
</tr>
</tbody>
</table>

Table 2. Mathematical forms and parameters of the kinetic models.
The effect of temperature on the adsorption of phosphate and nitrate by CLDHs was studied. As illustrated in Fig. 7, the influence of temperature on the adsorption of phosphate was negligible. The percentage removal of phosphate fluctuated around 99.6%. For nitrate adsorption, the percentage removal decreased from 84.61% to 61.49% with the temperature increasing from 40ºC to 70ºC, which indicated that the interaction between nitrate and CLDHs was exothermic in nature. It could be deduced that the mechanism of nitrate adsorption was a spontaneous physical sorption. The increase in temperature gave a rise in entropy value, hence the higher temperature

Fig. 7. Effect of temperature on phosphate and nitrate removal.

Fig. 8. Wide scan a), O 1s b), N 1s c), P 2p d), Mg 1s e) and Al 2p f) XPS spectra of the Mg-Al CLDHs before and after phosphate and nitrate adsorption.
Desorption and Regeneration

Assays of desorption were conducted using three types of solution, as shown in Table 3. Obviously, nitrate was more easily desorbed from loaded CLDHs than phosphate. For both phosphate and nitrate, higher desorption rates were obtained at higher concentrations of desorbent solution. The highest desorption efficiency of 94.68% for nitrate and 48.56% for phosphate were the performance of 1 M NaOH and 1 M NaOH, respectively. Comparable removal for phosphate (43.53%) and nitrate (94.24%) was achieved with the combination 0.1 M NaOH + 0.4 M Na₂CO₃. Nitrate can be desorbed efficiently by Na₂CO₃ solution, even at low concentrations of Na₂CO₃ solution. This may be ascribed to the anion exchange process, since it is easy for CO₃²⁻ to displace NO₃⁻. As for phosphate, once it was adsorbed, it would be hard to be desorbed. Hardly any phosphate was desorbed after interacting with distilled water, however, about 43.30% loaded nitrate was desorbed in distill water. For physical sorption, the intermolecular force between adsorbed anions and the surface of the adsorbent is intermolecular attraction, namely Van der Waals force. Physical sorption is a reversible process due to Van der Waals force being relatively weak. On the contrary, chemical sorption usually is an irreversible process for the reason that adsorbent-adsorbate is firmly combined by chemical bonds, which are much stronger than Van der Waals force. It can be concluded that nitrate adsorption by CLDHs was reversible by physical sorption. Otherwise, phosphate adsorption was mainly controlled by chemisorptions.

Table 3. Selection of solutions for phosphate and nitrate desorption.

<table>
<thead>
<tr>
<th>Desorption solution</th>
<th>Desorption rate of phosphate (%)</th>
<th>Desorption rate of nitrate (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distill water</td>
<td>0.01±0.00</td>
<td>43.30±0.00</td>
</tr>
<tr>
<td>0.01 M NaOH</td>
<td>0.05±0.00</td>
<td>68.22±1.31</td>
</tr>
<tr>
<td>0.1 M NaOH</td>
<td>1.63±0.05</td>
<td>76.10±1.31</td>
</tr>
<tr>
<td>1 M NaOH</td>
<td>48.56±0.40</td>
<td>85.50±0.22</td>
</tr>
<tr>
<td>0.01 M Na₂CO₃</td>
<td>4.19±0.18</td>
<td>80.91±3.50</td>
</tr>
<tr>
<td>0.1 M Na₂CO₃</td>
<td>16.01±0.04</td>
<td>89.22±0.44</td>
</tr>
<tr>
<td>1 M Na₂CO₃</td>
<td>38.11±0.28</td>
<td>94.68±1.09</td>
</tr>
<tr>
<td>0.1 M NaOH + 0.4 M Na₂CO₃</td>
<td>45.53±0.20</td>
<td>94.24±1.09</td>
</tr>
<tr>
<td>0.1 M NaOH + 0.1 M Na₂CO₃</td>
<td>37.91±2.02</td>
<td>93.37±5.28</td>
</tr>
<tr>
<td>0.4 M NaOH + 0.1 M Na₂CO₃</td>
<td>44.66±1.17</td>
<td>65.16±0.44</td>
</tr>
</tbody>
</table>

Conclusions

In the current work, the competitive adsorption of phosphate and nitrate by Mg-Al CLDHs was investigated. Competition in adsorption between phosphate and nitrate was affected by dose, contact time, initial pH and temperature. Phosphate was preferentially adsorbed onto CLDHs, while nitrate was adsorbed when there were redundant adsorption sites. The adsorption of phosphate followed the pseudo second-order model, but the adsorption of nitrate was better fitted with the pseudo first-order model. During the adsorption of phosphate and nitrate, CLDHs reconstructed their
original layered structure with an unchanged basal spacing. It can be deduced that the main adsorption mechanisms were surface adsorption and near-edge intercalation instead of ion exchange. The removal of phosphate was mainly controlled by ligand complexation or electrostatic attraction. Thus, desorption of phosphate was comparatively difficult. The removal of nitrate was controlled by physical sorption. Nitrate can be easily desorbed, especially with Na$_2$CO$_3$ solution through ion exchange.

Acknowledgements

This research was supported by the National Natural Science Foundation of China (No. 51308362) and the Foundation of Chengdu Technological University (No. 2017RC014).

Conflict of Interest

The authors declare no conflict of interest.

Reference

2. SUN W., MA G., SUN Y., LIU Y., SONG N., XU Y., ZHENG H. Effective treatment of high phosphorus pharmaceutical wastewater by chemical precipitation. CAN J CHEM ENG. 95, 2017.
16. LI K., KUMADA N., YONESAKI Y., TAKEI T., KINOMURA N., WANG H., WANG C. The pH effects on the formation of Ni/Al nitrate form layered double hydroxides (LDHs) by chemical precipitation and hydrothermal method. MATER CHEM PHYS. 121, 223, 2010.
17. WANG Y., GAO H. Compositional and structural control on anion sorption capability of layered double hydroxides (LDHs), J Colloid Interface Sci. 301, 19, 2006.


